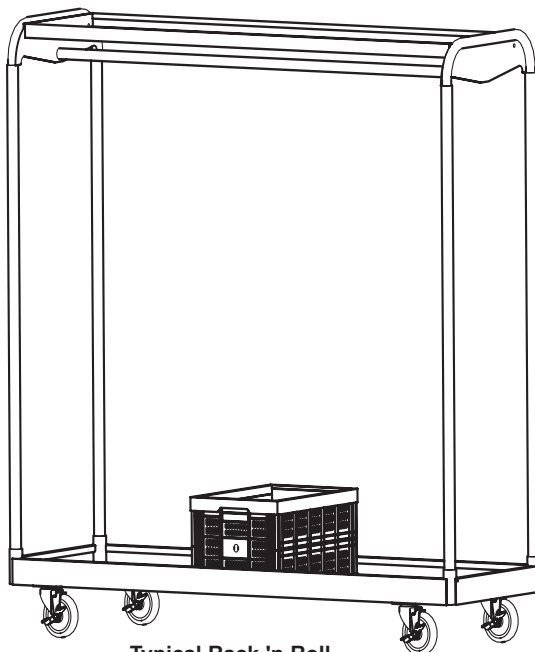




Your Performance Partner

# Assembly/Operating Instructions

## Rack 'n Roll®



Typical Rack 'n Roll

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**Note:** Please read and understand the Rack 'n Roll Assembly/Operating Instructions before assembling the parts.

**Note:** Remove all items from the shipping cartons and arrange them in their approximate final position. Refer to the illustrations on the following pages. If you need additional information about your Rack 'n Roll Cart, write or telephone Wenger Corporation at the number below.

**Note:** *The Rack 'n Roll Cart always requires two people to move the six-foot model cart when loaded.*

**Four-foot Rack 'n Roll maximum total load capacity is 200 pounds static and top shelf maximum load capacity is 25 pounds. Four-foot Rack 'n Roll hanger bar maximum load capacity is 100 pounds uniformly distributed.**

**Six-foot Rack 'n Roll maximum total load capacity is 300 pounds static and top shelf maximum load capacity is 25 pounds. Six-foot Rack 'n Roll hanger bar maximum load capacity is 150 pounds uniformly distributed.**

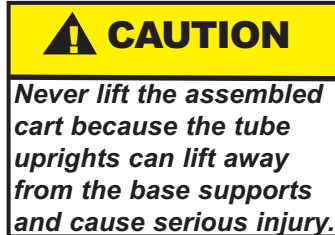
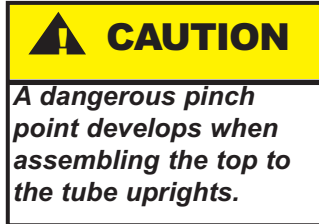
# SAFETY PRECAUTIONS

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Throughout this manual you will find **CAUTIONS** and **WARNINGS** which are defined as follows.

- **WARNING** means that failure to follow the instruction may result in serious injury or death.
- **CAUTION** means that failure to follow the instruction may result in serious injury or damage to property.

**Note:** Failure to comply with precautions in this section can result in serious injury.



## ASSEMBLY

- Make sure that anyone who helps assemble the Rack 'n Roll has read and understands this manual.
- Some assembly requires that two persons work together. Some components are heavy and are difficult to handle alone.
- **A dangerous pinch point develops when assembling the top to the tube uprights.**
- Two people are always required to move the loaded 6' Rack 'n Roll cart.

## OPERATION

- Four-foot Rack 'n Roll maximum total load capacity is 200 pounds and top shelf maximum load capacity is 25 pounds. Four-foot Rack 'n Roll hanger bar maximum load capacity is 100 pounds, uniformly distributed.
- Six-foot Rack 'n Roll maximum total load capacity is 300 pounds and top shelf maximum load capacity is 25 pounds. Six-foot Rack 'n Roll hanger bar maximum load capacity is 150 pounds, uniformly distributed.
- Unlock all locking casters before attempting to move the Rack 'n Roll cart.
- All four casters must be in contact with the floor or ground at all times.
- Always distribute the load evenly on the cart. Avoid top-heavy loading. The top shelf load should never exceed the bottom shelf load.
- Avoid ramps steeper than a one-foot rise or drop in a 12-foot horizontal distance.
- Always move slowly up or down a ramp with the narrow end of the cart in the direction of travel.
- Do not pull or push too high on the cart or step on the side of the Base (lower shelf) which may cause the cart to tip over.
- Avoid off-center loads which may cause the cart to tip over.
- Because swivel casters move in any direction, the operator must move the cart slowly and have a clear view to avoid obstructions and individuals standing in the direction of travel.
- If the 6' Rack 'n Roll cart is heavily loaded, two people are always required to move the cart (one pushing at the rear and one guiding at the front).
- Lock the locking casters when the cart is to be left in a stationary position or in storage.
- When transporting this product in a vehicle it must be braced in the vehicle with tie-downs, chains or cargo straps designed specifically for that purpose so that the cart cannot move.
- When moving the cart do not ride on the cart and do not allow others to ride on the cart.
- Do not place hard, sharp or heavy objects on the top shelf.
- Use caution when removing objects from the cart or when placing objects on the cart.
- Do not allow costumes or other objects to drag on the floor where they may be stepped on or become tangled in the casters.
- **Never lift the assembled cart because the tube uprights can lift away from the base support tubes and cause serious injury.**

# WARRANTY

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The Rack 'n Roll is guaranteed free of defects in materials and workmanship for five full years.

Our guarantee assures you of either a full refund or repair or replacement of the defective materials or workmanship without charge, at the discretion of our Customer Service Department.

Just call a Customer Service Representative at 1-800-887-7145 and state the reason you are dissatisfied. If a product return is necessary, your representative will issue a return authorization. This is your sole remedy for breach of this warranty.

Should you have a question or problem with any Wenger product, don't hesitate to call, even if the product is past warranty. It's important to us that all our customers be satisfied.

This is the sole warranty made by Wenger. Wenger disclaims all other warranties, including the warranties of merchantability and fitness for a particular purpose, as well as all liability for incidental, consequential, special, and indirect damage. Wenger liability for direct damages shall be limited to the amount you paid for the product involved. Wenger reserves the right to make product changes without obligation to incorporate such changes into products previously sold.

Some states do not allow the exclusion or limitation of damages or warranties, so the above may not apply to you. This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

## IMPORTANT USER INFORMATION

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### GENERAL

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All rights reserved. No part of the contents of this manual may be reproduced, copied, or transmitted in any form or by any means including graphic, electronic, or mechanical methods or photocopying, recording, or information storage and retrieval systems without the written permission of the publisher, unless it is for the purchaser's personal use.

Printed and bound in the United States of America.

The information in this manual is subject to change without notice and does not represent a commitment on the part of Wenger Corporation. Wenger Corporation does not assume any responsibility for any errors that may appear in this manual.

In no event will Wenger Corporation be liable for technical or editorial omissions made herein, nor for direct, indirect, special, incidental, or consequential damages resulting from the use or defect of this manual.

The information in this document is not intended to cover all possible conditions and situations that might occur. The end user must exercise caution and common sense when assembling or installing Wenger Corporation products. If any questions or problems arise, call Wenger Corporation at 1-800-733-0393.

### MANUFACTURER

The Rack 'n Roll® is manufactured by:  
Wenger Corporation  
555 Park Drive  
Owatonna, MN 55060  
1-507-455-4100 • 1-800-733-0393  
[www.wengercorp.com](http://www.wengercorp.com)

### INTENDED USE

- This product is intended for indoor use in normal ambient temperature and humidity conditions — it must not be exposed to prolonged outside weather conditions.
- This product is intended to be assembled only as described in these instructions.

## BEFORE YOU BEGIN

Before beginning the Rack 'n Roll assembly, do the following:

1. Read and understand this Assembly/Operating Instructions.
2. Remove all items from the shipping cartons and arrange the parts similar to the diagram below.
3. Make sure that all parts are present. Item numbers refer to the Part List.

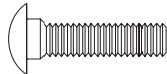
## REQUIRED TOOLS

1/2" Wrench



## FASTENER PARTS

Carriage Bolt

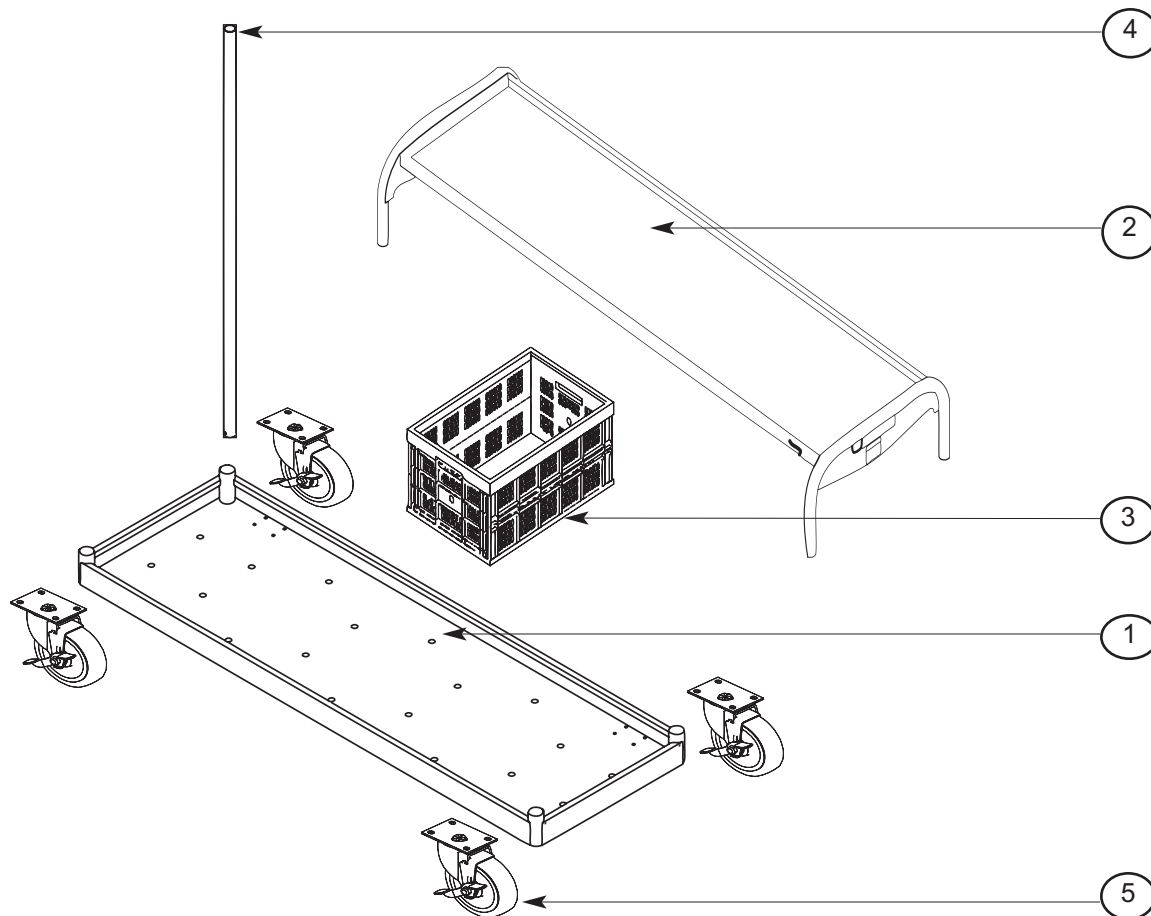


Lock Nut



## PART LIST

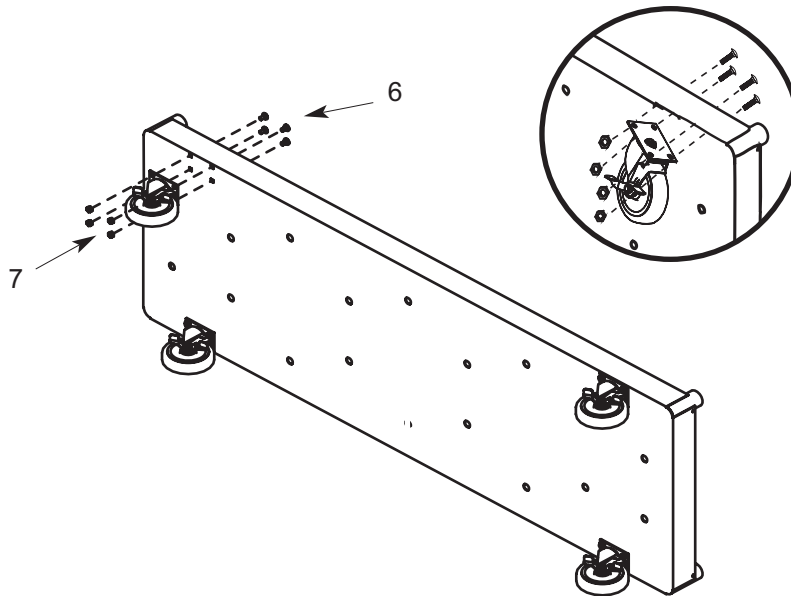
Item	Qty.	Description	Item	Qty.	Description
1	1	Base	5	4	Swivel Locking Casters
2	1	Top Shelf	6	16	Carriage Bolts
3	1	Basket	7	16	Lock Nuts
4	4	Tube, Upright			



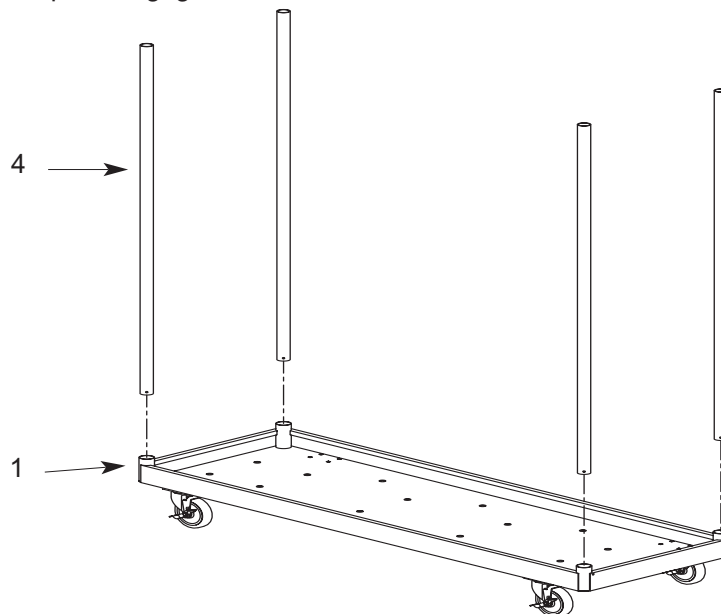
# ASSEMBLY

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1. Assemble casters to the base (#1) using the carriage bolts (#6) and lock nuts (#7) with the base placed on it's side on a protective flat surface like cardboard. The base may fall over if not held securely so exercise caution.



2. Lock the Swivel locking casters and place the Rack 'n Roll base on the floor so it is resting on the casters.
3. Insert the tube (#4), with the hole end down, into the support tube (#1) as shown below.
  - Push down on the tube for complete engagement.

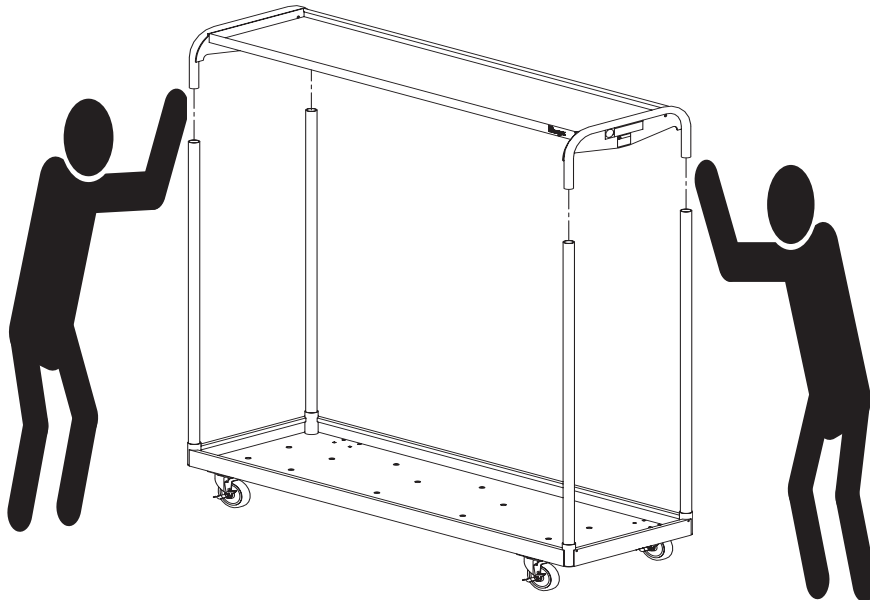
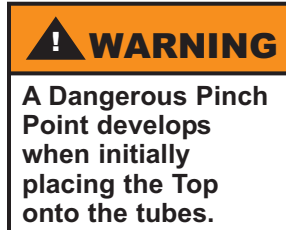


4. Repeat step 3 for the remaining three tubes.

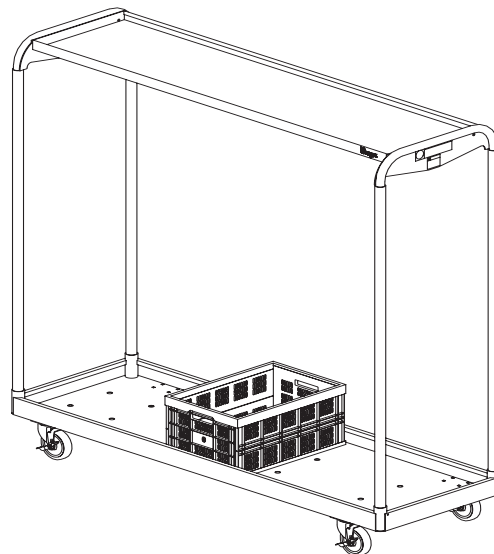
## ASSEMBLY CONTINUED

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5. With two people working together, place the Top Shelf (#2) onto the four tubes (#4) lowering the four tubes on the lower surface of the Top Shelf evenly into the four tubes.



6. Open the Basket (3) from it's flat form.
7. Place the Basket (#3) onto the Base (#1) as shown at the right.



# OPERATION

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Use the Rack 'n Roll with care. Always observe the precautions listed on page 2 of this document.

***Failure to comply with the safety precautions on page 2 can result in serious injury.***

## LOADING THE RACK 'N ROLL

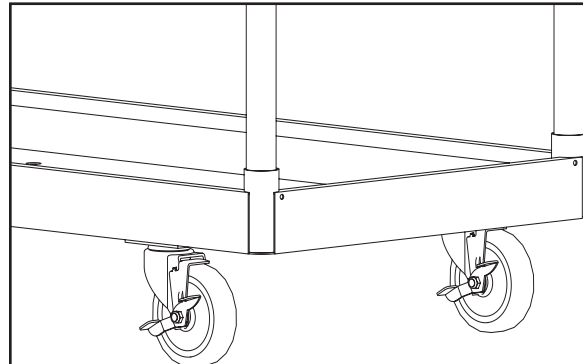
1. Always distribute loads evenly on the Rack 'n Roll.
2. Always load the Base before placing items on the Top Shelf.
3. Never allow any part of any load to hang outside of the Rack 'n Roll's Base edges.

## MOVING THE RACK 'N ROLL

1. Always make sure that the casters are unlocked before trying to move the Rack 'n Roll.
2. When pushing the Rack 'n Roll, always push at about waist level or lower. Pushing at the top can tip the Rack 'n Roll over.
3. If the Rack 'n Roll is heavily loaded, two people should always work together to move the cart, one person pushing at the rear and one person guiding at the front. Take care to avoid stationary objects or people standing in the path of the Rack 'n Roll.
4. Never transport people on the Rack 'n Roll.
5. If the Rack 'n Roll is transported in a vehicle, it must have all locking Casters locked and it must be braced or strapped to the vehicle so that it cannot move. Bracing must use tie-downs or straps specifically designed to prevent the Rack 'n Roll from moving in the vehicle.

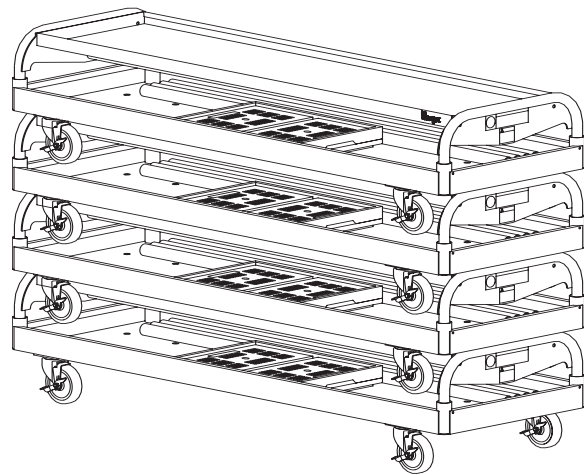
## STORAGE

1. When leaving the Rack 'n Roll in a stationary position or in storage, always lock the locking casters by pressing the Caster Lock Lever downward. Release the Lock by lifting the Caster Lock Lever upward.



## STACKING

1. Multiple Rack 'n Roll units can be stored stacked as shown to the right. It is recommended that the maximum number of stacked units do not exceed four. Also it is recommended that two people stack the units for storage. Not intended to be moved when stacked.



# MAINTENANCE

1. Clean the Rack 'n Roll with a mild detergent. Avoid using harsh or abrasive cleaning products.
2. Immediately replace any Caster wheels that do not rotate or turn freely.
3. Immediately replace any wheel that develops a flat area.