

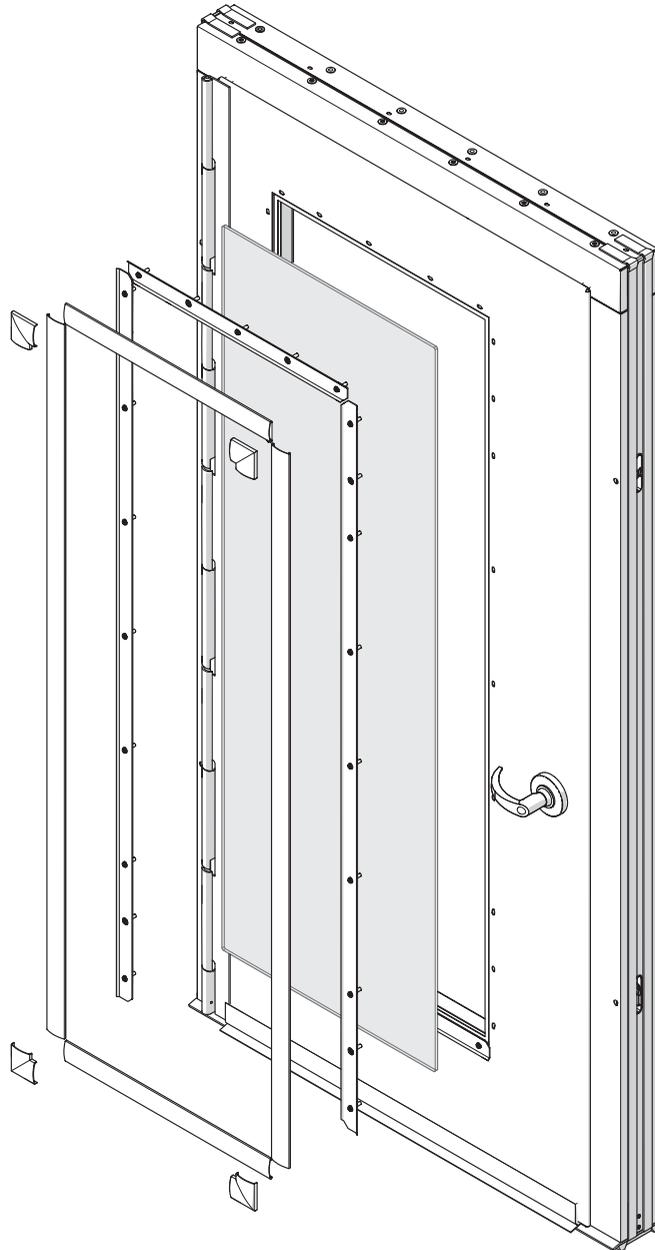


Your Performance Partner

## Glass Replacement Instructions

# SoundLok®

This replacement kit does not include any glass.  
Replacement glass must be purchased locally,  
see these instructions for requirements.



**Note:** Please read and understand the instructions before starting the installation.

**Note:** If you need additional information, contact Wenger Corporation using the information below.

## REPLACEMENT PARTS KIT

The Replacement Parts Kit contains:

- 1/4" and 3/8" Window Gaskets\*
- Corner Trim Moldings (four of each color)\*
- SoundLok Decal
- Adhesive

\*Not all parts will be used, extra parts can be discarded.

**A new full piece of 1/4" or 3/8" thick laminated safety glass meeting local codes is not included and must be purchased locally in the appropriate following size.**

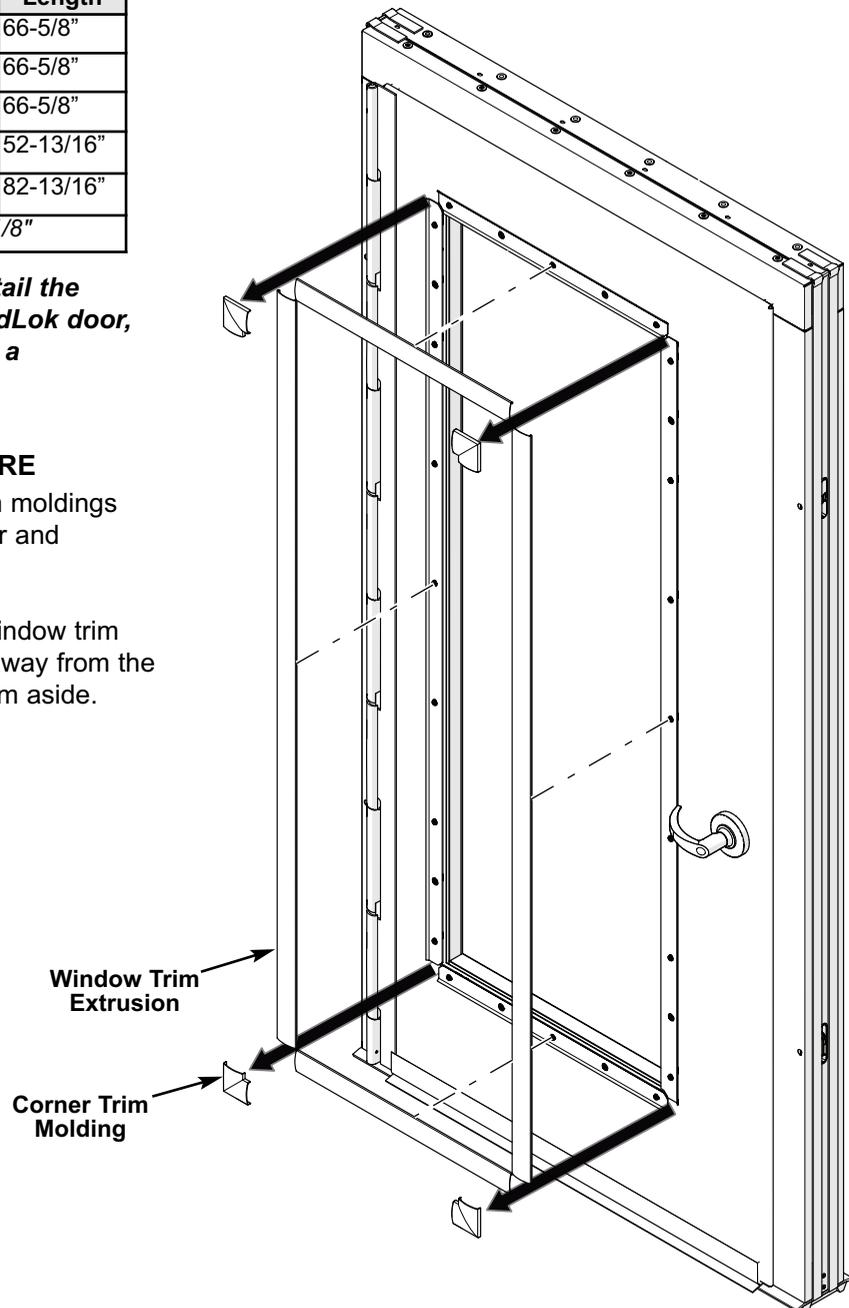
Window Type	Dimensions in inches	
	Width	Length
3' Door	22-5/8"	66-5/8"
4' Door	22-5/8"	66-5/8"
Vertical Wall	22-5/8"	66-5/8"
60" Horizontal Wall	33"	52-13/16"
90" Horizontal Wall	33"	82-13/16"

*Tolerance on all dimensions is +/- 1/8"*

***The following instructions detail the glass replacement for a SoundLok door, the procedure is the same for a SoundLok window.***

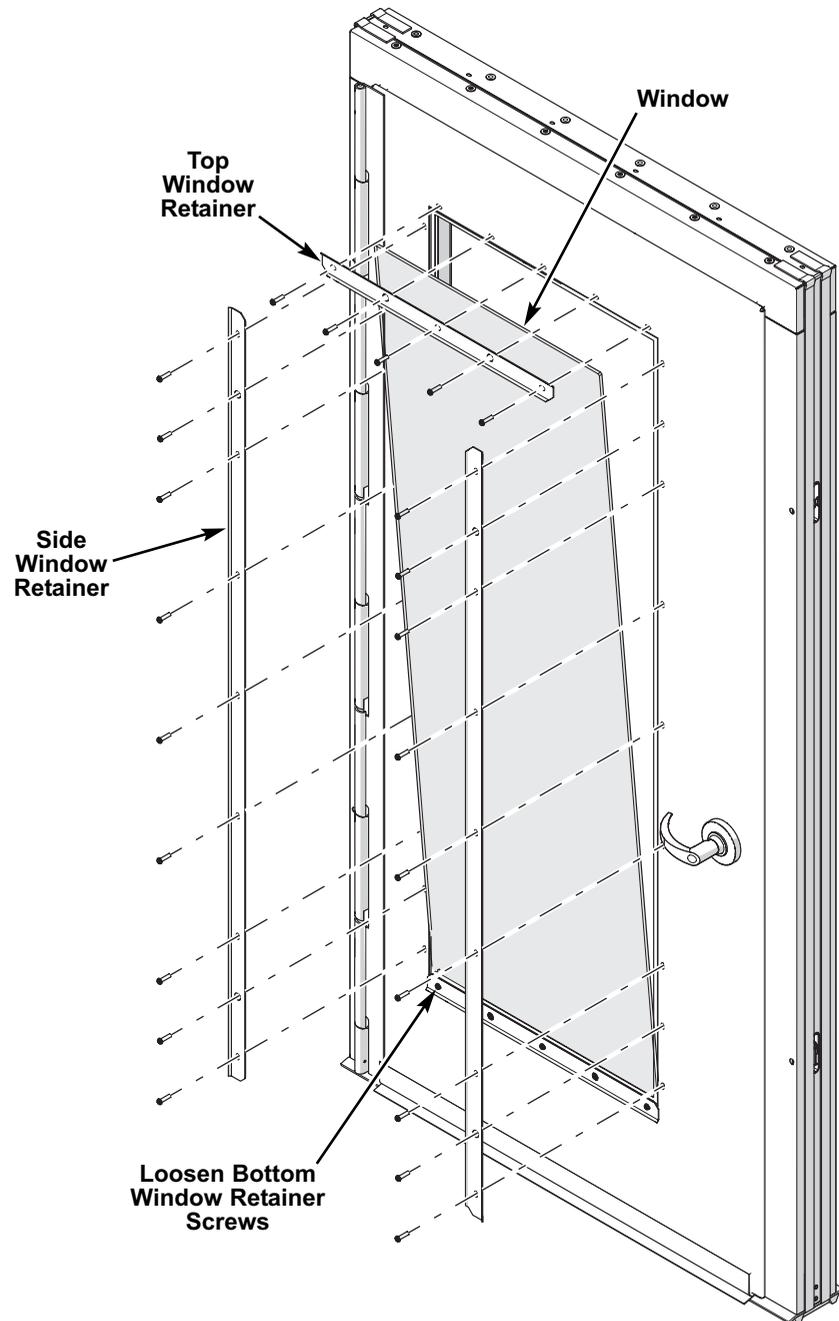
## REPLACEMENT PROCEDURE

1. Remove the four corner trim moldings (if present) from each corner and discard them.
2. Carefully remove the four window trim extrusions by flexing them away from the window retainer and set them aside.



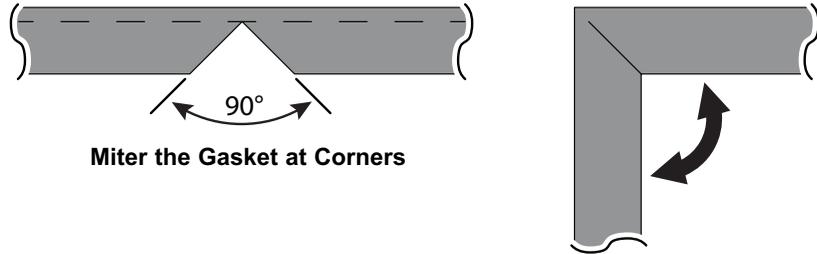
## REPLACEMENT PROCEDURE (CONTINUED)

3. Remove the screws that attach the window retainers on both the left and right sides of the window and remove the retainers.
4. Loosen **(but do not remove)** the screws attaching the bottom window retainer.
5. While another person supports the window to prevent it from falling out of the opening, remove the top window retainer screws and the retainer.  
**An additional person is required for this step.**
6. Rock the window out of the opening by pulling out on it from the top.



## REPLACEMENT PROCEDURE (CONTINUED)

7. Edge the replacement glass with the new window gasket. Wrap the window with one continuous length and miter the corners. Trim the gasket to length and secure both ends together using adhesive.



8. Thoroughly clean the inside surface of the glass and mount the window in the frame with the clean side toward the inside.

9. Reinstall the top window retainer and screws.

10. Retighten the lower retainer screws.

11. Reinstall the left and right side window retainers and screws.

12. Remove any adhesive tape residue left behind after the removal of the original corner trim moldings from the door and window trim extrusions.

13. Reinstall the four window trim extrusions by flexing them around the window retainers and snapping into place.

14. Clean the window trim extrusions and install four new corner trim moldings by peeling the protective liners from the tape on the inside surface and pressing firmly into place.

15. Clean the outer surface of the glass (with alcohol only) and attach the new SoundLok decal.

- a. The decal should be positioned on the outside pane of glass, 1/2" from the top and side edges as shown.
- b. Remove the thicker peel-off liner from the decal. Position the decal as described above and firmly press it onto the glass surface.
- c. Carefully peel the paper away, leaving the decal stuck to the glass.

*It is recommended to peel from the outside edges toward the center of the decal for the best transfer onto the glass surface.*

