

# Installation and Owner's Instructions GearBoss<sup>®</sup> AirPro<sup>®</sup> Locker



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Visit the GearBoss AirPro Locker web page at wengercorp.com for more information.

**Note:** Please read and understand these instructions before installation, assembly or use. **Note:** If you need additional information, contact Wenger Corporation using the information below.

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Wenger Corporation, 555 Park Drive, P.O. Box 448, Owatonna, Minnesota 55060-0448

Questions? Call.....USA: (800) 4WENGER (493-6437) • Worldwide: +1-507-455-4100 • wengercorp.com

# Important User Information

### General

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The information in this document is not intended to cover all possible conditions and situations that might occur. The end user must exercise caution and common sense when assembling or installing Wenger Corporation products. If any questions or problems arise, call Wenger Corporation at 1-800-887-7145.

### Manufacturer

The GearBoss® AirPro® Locker is manufactured by:

Wenger Corporation 555 Park Drive Owatonna, MN 55060 800-4WENGER (493-6437) • 1-507-455-4100 www.wengercorp.com

### Intended Use

- This product is intended for indoor use in normal ambient temperature and humidity conditions — it must not be exposed to outside weather conditions.
- This product is intended to be assembled only as described in these instructions.

### Warranty

GearBoss AirPro Lockers are covered under a ten year Limited Warranty offered to you, the initial purchaser. This Warranty runs from the date of shipment and warrants that the Wenger product will be free of defects in materials or craftsmanship during the warranty period.

This Warranty is your sole and exclusive remedy for any claim against Wenger related to your purchase, use, or ownership of a Wenger product. This Warranty does not apply to damage caused by common carrier, misuse or abuse, alterations to products not expressly authorized by Wenger.

Exact matching of color, grain, texture and lighting is not guaranteed as these features are prone to change and fade over time. Our warranty assures you of, at the discretion of our Customer Service Department, either a full refund, or the repair or replacement of the defective product without charge. Just call a Customer Service Representative at 1-800-887-7145 and state the reason you are dissatisfied. If return of a product is necessary, your representative will issue a return authorization.

The Warranty assumes proper use and care of the lockers. Care must be given by locker users not to stuff foot lockers over capacity and then attempt to compress the gear using the seat. Evidence of this misuse will be bending and failure of the seat hinges.

An intentional benefit of GearBoss Lockers are repairable and replaceable parts. To achieve this through-bolts are used and on moving parts and the vibration of these connection points can, at times, cause bolts to loosen. Maintenance must be in place to annually check and, if necessary, tighten bolts at these locations as shown below. Evidence of a failure to provide this maintenance will be seat hinges or lock brackets that have come loose.

# **Safety Precautions**

Throughout this manual you may find cautions and warnings which are defined as follows:

• WARNING means that failure to follow the instruction may result in serious injury or death.

• CAUTION means that failure to follow the instruction may result in serious injury or damage to property.

Read all of these safety instructions before assembling and installing the AirPro Lockers.

### ACAUTION

Make sure anyone assembling or installing the AirPro Locker has read and understands these instructions.

## ACAUTION

Failure to comply with Warnings and Cautions in this document can result in damage to property or serious injury.

## ACAUTION

To avoid damage and injury, more than one person is needed for installation.

# **Before Installation**

### Overview

- This system should be installed only by skilled technical persons, and only after carefully studying these
  instructions.
- It is suggested that the lockers are setup in a space that is large enough to safely handle the cartons, parts and accessories.
- Inspect the condition of the wall and floor where the lockers will be located.
   If the wall is not straight, establish a reference line so that the fronts of all lockers will line up.
   Also, determine the highest point on the floor, which will establish the leveled height of each row of lockers.

### Before You Begin

- Read the complete assembly procedure before beginning the assembly.
- Hardware packs may contain extra fasteners that will not be required on your lockers.
- At least two people are required to install the locker.

### General Usage

- Never place more than 100 lb (45 kg) on a single shelf.
- Never hang from or climb on lockers.
- Overloading or shock-loading lockers could cause a collapse, resulting in property damage or serious injury.

### Installation Requirements

- · Lockers should be installed on an unfinished floor, tile or epoxy coated concrete flooring.
- Any additional floor coverings are to be installed after the lockers to avoid interference with the legs.
- Locker banks are installed beginning on the left side and working to the right.

# **Prepare for Installation**

- Open all boxes and sort the components by like parts and sizes.
- Open the hardware packs and sort all hardware by like parts and sizes.
- Inventory the cartons to be sure that all required components are present. See separate instructions for accessories.
- · Clear away packaging waste.
- · Use cardboard, carpet or packaging to prevent scratching the components during assembly.
- Make sure the area is free of any obstacles or obstructions.
- It is recommended that there are two primary installers and two support people for the installation.
- It is recommended to complete the wall section installation first.
- Review the architectural drawings provided by Wenger and understand the layout of the room before starting the installation.
- Take measurements of the room and wall lengths.
   The wall must accommodate an additional 6" to allow the extension tubes for the final bay of lockers to slide into the run already installed on the wall.
- Determine the extension(s) needed for the layout and run of lockers. Review the architectural drawings and the "Starter, Extension and Base Variations" section.

## **Required Tools**

Two sets of tools are recommended as the installation requires a minimum of two primary installers and two additional people for support.

- Cordless drill
- Phillips drive bit
- 7/16" and 1/2" combination wrench
- · Carpenter's level
- Straight edge
- Tape measure
- Pencil
- 50' chalk line
- Mallet
- Impact driver

- Long bit extension (optional)
- Hammer drill
- Cement bits (as required for anchors)
- 8+ clamps
- 16' ratchet strap
- 4 mm hex wrench
- 3/16" hex wrench
- 7/16" nut driver
- 3/8" nut driver
- 1/4" hex wrench

# **Supplied Fasteners**



## **Structural Fasteners - Not Supplied**

Because materials and construction of floors and walls can vary, fasteners for attaching the lockers to the structure are not provided.

The installer must choose the appropriate fastener and follow the manufacturer's instructions.



### Non-Seismic Floor Fastener Guidelines

Other fasteners may be used if the connection strength requirement is met.



Non-Seismic Wall Fastener Guidelines

### NOTICE

Anchors should be rated for a minimum of 300 lb of tension/withdrawl.

Lag screws require pilot holes.

 If the wall is wood stud-and-drywall construction, 1/4" minimum lag screws into every stud is acceptable (24" O.C. maximum spacing). Thread penetration into each spruce-pine-fir (SPF) stud must be 2.17" minimum not including tapered lead in of the screw.

Example: stud framing with 5/8" drywall would require a lag screw of 3.5" minimum.





				are in pou							
	igth of thro	ad penetri	ation in m	ain memb	er shall no	t include	the length	of the tap	ered tip (s	ee 11.2.1.1	).
Specific Gravity,					Lag Ser	ew Diam	eter D				
Gravity, G <sup>2</sup>	1/4"	5/16"	3/8"	7/16"	1/2"	5/8"	3/4"	7/8"	1"	1-1/8"	1-1/4"
0.73	397	469	538	604	668	789	905	1016	1123	1226	1327
0.71	381	450	516	579	640	757	868	974	1077	1176	1273
0.68	357	422	484	543	600	709	813	913	1009	1103	1193
0.67	349	413	473	531	587	694	796	893	987	1078	1167
0.58	281	332	381	428	473	559	641	719	795	869	940
0.55	260	307	352	395	437	516	592	664	734	802	868
0.51	232	274	314	353	390	461	528	593	656	716	775
0.50	225	266	305	342	378	447	513	576	636	695	752
0.49	218	258	296	332	367	434	498	559	617	674	730
0.47	205	242	278	312	345	408	467	525	580	634	686
0.46	199	235	269	302	334	395	453	508	562	613	664
0.44	186	220	252	283	312	369	423	475	525	574	621
0.43	179	212	243	273	302	357	409	459	508	554	600
0.42	173	205	235	264	291	344	395	443	490	535	579
0.41	167	198	226	254	281	332	381	428	473	516	559
0.40	161	190	218	245	271	320	367	412	455	497	538
0.39	155	183	210	236	261	308	353	397	438	479	518
0.38	149	176	202	227	251	296	340	381	422	461	498
0.37	143	169	194	218	241	285	326	367	405	443	479
0.36	137	163	186	209	231	273	313	352	389	425	460
0.35	132	156	179	200	222	262	300	337	373	407	441
0.31	110	130	149	167	185	218	250	281	311	339	367

Table 11.2A	Lag Screw Reference Withdrawal Design Values, W <sup>1</sup>	

Note: specific gravity of SPF stud is .42 https://awc.org/

### Non-Seismic Wall Fastener Guidelines (continued)

If the wall is metal stud-and-drywall construction, 1/4" minimum SnapToggle® BB type anchors and bolts into every stud is acceptable (24" O.C. maximum spacing).

#### TOGGLER

### SNAPTOGGLE<sup>®</sup> Heavy-Duty Toggle Bolts

#### Installation Data



a = anchoring channel / zinc-plated cold rolled steel or 304 series stainless steel b = straps / high-impact polystyrene / locking ratchet c = cap / translucent polypropylene copolymer d = ergonomic handle / same as straps

#### UNC - Imperial

	Steel Style	Stainless Style	Drill Bit Dia.	Thread Size (UNC)	Threads Per Anchor	Grip Range	Minimum Clearance
	BA	BAS	1/2"	3/16 - 24	2.8	3/8" - 3-5/8"	1-7/8"
	BB	BBS	1/2"	1/4 - 20	2.5	3/8" - 3-5/8"	1-7/8"
	BE		3/4"	5/16 - 18	2.8	3/8" - 2-1/2"	1-7/8"
	BC	BCS	3/4"	3/8 - 16	2.4	3/8" - 2-1/2"	1-7/8"
	BD	BDS	3/4"	1/2 - 13	2.25	3/8" - 2-1/2"	1-7/8"
	BAL*	BALS*	1/2"	3/16 - 24	2.8	2"-9-1/2"	1-7/8"
C	BBL*	BBLS*	1/2"	1/4 - 20	2.5	2" - 9-1/2"	1-7/8"

\*Long straps (L) for roofing and very thick walls or ceilings

#### Metric

Steel Style	Stainless Style	Drill Bit Dia.	Thread Size (ISO)	Threads Per Anchor	Grip Range	Minimum Clearance
BMS	BMSS	13mm	M5 x 0.8	3.8	10-92mm	48mm
BM6	BM6S	13mm	M6 x 1.0	3.1	10-92mm	48mm
BM8	BM85	19mm	M8 x 1.25	3.1	10-64mm	48mm
BM10	BM105	19mm	M10 x 1.5	2.75	10-64mm	48mm
BM5L*	BM5LS*	13mm	M5 x 0.8	3.8	51-240mm	48mm
BM6L*	BM6LS*	13mm	M6 x 1.0	3.1	51-240mm	48mm



C = 1-7/8" (48mm) BL = T + W + 1/2" (13mm) [For min, W & max, W, s at left]

"Long straps (L) for roofing and very thick walls or ceilings

#### **Performance Data**

#### Ultimate Tensile Pull-Out Values (lbs.)

Anchor Type	Thread Size (UNC)	Drill Bit Dia.	1/2" Drywall	5/8" Drywall		*5/8" With 25 Gauge Stud	Concrete Block	1/2" Steel Plate	Stainless In 1/2" Steel <sup>3</sup>
BA	3/16 - 24	1/2"	238	356	412	462	802	918 <sup>1</sup>	1,1931
BB	1/4 - 20	1/2"	265	356	425	464	1,080	1,2882	1,7351
BE	5/16 - 18	3/4*	270	480	439	480	1,400	1,680	2,118
BC	3/8 - 16	3,44*	275	576	466	576	1,745	1,692	2,5231
BD	1/2 - 13	3/4"	275	576	468	576	**2,0382	2,605	3,150

<sup>1</sup> Failure measured as breakage of drywall portion
<sup>1</sup> Stainless steel bolts used
<sup>2</sup> Hardened bolts used
<sup>3</sup> Stainless steel channel tested with stainless bolts in 1/2\* steel plate

#### Ultimate Shear (lbs.)

Anchor Type	Thread Size (UNC)	Drill Bit Dia.	1/2" Drywall	5/8" Drywall
BA	3/16 - 24	1/2"	247	298
BB	1/4 - 20	1/2"	241	324
BC	3/8 - 16	3/4"	292	406

Notes: Holding strength for a SNAPTOGGL heavy-duty hollow-wall anchor varies directly with the strength and condition of the substrate and the bolt size—and inversely with variations in hole diameter and the distance of the load from the wall. - Industry standards recommend 1/4 of ultimate test load.

 All figures in pounds. Pull-out values based on independent laboratory tests done according to U.S. Government standards. They should be used as guides only and cannot be guaranteed. The age, condition, and capacity of the substrate must be considered. Page 3 of 5

#### https://toggler.com/

### Non-Seismic Wall Fastener Guidelines (continued)

 If the wall is concrete block (CMU) construction (hollow), 1/4" minimum Tapcon<sup>®</sup> hex HD concrete screws (1/4" X 1-3/4" minimum), spaced no more than 16" apart is acceptable.

### NOTICE

Never use a hammer function when drilling into hollow concrete masonry units (CMU).



#### PERFORMANCE TABLES BLUE, WHITE, AND STAINLESS

#### ULTIMATE TENSION AND SHEAR VALUES (LBS/KN) IN CONCRETE

ANCHOR	MIN, DEPTH OF	f' c = 2000 P	SI (13.8 MPa)	P c = 3000 P	SI (20.7 MPa)	f° c = 4000 P	SI (27.6 MPa)	f' c = 5000 PSI (34.5 MPa)		
DIA In.(mm)	EMBEDMENT In.(mm)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)	
3/16 (4.8)	1 (25.4)	600 (2.7)	720 (3.2)	625 (2.8)	720 (3.2)	650 (2.9)	720 (3.2)	800 (3.6)	860 (3.8)	
	1-1/4 (31.8)	845 (3.7)	720 (3.2)	858 (3.8)	720 (3.2)	870 (3.9)	720 (3.2)	1,010 (4.5)	860 (3.8)	
	1-1/2 (38.1)	1,090 (4.8)	860 (3.8)	1,090 (4.8)	860 (3.8)	1,090 (4.8)	860 (3.8)	1.220 (4.8)	860 (3.8)	
	1-3/4 (44.5)	1,450 (6.5)	870 (3.9)	1455 (6.5)	870 (3.9)	1,460 (6.5)	990 (4.4)	1,730 (7.7)	990 (4.4)	
1/4 (6.4)	1(25.4)	750 (3.3)	900 (4.0)	775 (3.4)	900 (4.0)	800 (3.6)	1,360 (6.1)	950 (4.2)	1,440 (6.4)	
	1-1/4 (31.8)	1,050 (4.7)	900 (4.0)	1,160 (5.2)	900 (4.0)	1,270 (5.6)	1,360 (6.1)	1,515 (6.7)	1,440 (6.4)	
	1-1/2 (38.1)	1,380 (6.1)	1,200 (5.3)	1,600 (7.2)	1,200 (5.3)	L820 (8.1)	1,380 (6.1)	2,170 (9.7)	1,670 (7.4)	
	1-3/4 (44.5)	2.020 (9.0)	1,670 (7.4)	2,200 (9.8)	1,670 (7.4)	2,380 (10.6)	1,670 (7.4)	2,770 (12.3)	1,670 (7.4)	

Safe working loads for single installation under static loading should not exceed 25% of the ultimate load capacity

#### ULTIMATE TENSION AND SHEAR VALUES (LBS/KN) IN HOLLOW BLOCK

ANCHOR DIA In.(mm)	ANCHOR EMBEDMENT In.(mm)	LIGHTWEIG	HT BLOCK	MEDIUM WEIGHT BLOCK			
		TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)		
3/16 (4.8)	1(25.4)	220 (1.0)	400 (1.8)	340 (1.5)	730 (3.2)		
1/4 (6.4)	1(25.4)	250 (13)	620 (1.8)	500 (2.2)	1,000 (4.4)		

Safe working loads for single installation under static loading should not exceed 20% of the ultimate load capacity. NOTE: 3/16" Tapcon requires 5/32" bit, 1/4" Tapcon requires 3/16" bit.

#### ALLOWABLE EDGE AND SPACING DISTANCES

PARAMETER	ANCHOR DIA. In.(mm)	NORM	AL WEIGHT CONC	RETE	CONCRETE MASONRY UNITS (CMU)				
		FULL CAPACITY (Critical Distance Inches)	REDUCED CAPACITY (Minimal Districe Inches)	LOAD REDUCTION FACTOR	FULL CAPACITY (Critical Distance Inches)	REDUCED CAPACITY (Minimal Distance Inches)	LOAD REDUCTION FACTOR		
Spacing Between	3/16	3	1-1/2	0.73	3	1-1/2	1.00		
Anchors - Tension	1/4	4	2	0.66	4	2	0.84		
Spacing Between	3/16	3	1-1/2	0.83	3	1-1/2	1.00		
Anchors - Shear	1/4	4	2	0.82	4	2	0.81		
Edge Distance -	3/16	1-7/8	1	0.83	3	2	0.91		
Tension	1/4	2-1/2	1-1/4	0.82	4	2	0.81		
Edge Distance -	3/16	2-1/4	1-1/8	0.70	3	2	0.93		
Shear	1/4	3	1-1/2	0.59	4	2	0.80		

https://www.tapcon.com/

### Non-Seismic Wall Fastener Guidelines (continued)

- If the wall is concrete block (CMU) construction (core filled), 1/4" minimum Tapcon<sup>®</sup> hex HD concrete screws (1/4" x 1-3/4" minimum), spaced no more than 16" apart is acceptable.
- If the wall is poured concrete construction, 1/4" min wedge/expansion-type concrete anchors with embedment of 1-1/2", spaced no more than 24" apart is acceptable.



#### INSTALLATION PARAMETERS



Figure 1 - KWIK Bolt 3 installation

Setting						Nor	minal anc	hor diam	eter					
information	Symbol	Units	1/4	3/8	1,	/2	5/8		3/4		1			
Drill bit dia.	d <sub>bi</sub>	in.	1/4	3/8	1/2		5,	5/8		/4		1		
Minimum nominal		in.	1-3/4	2-3/8	2-1/4	3-5/8	3-1/2	4-3/8	4-1/4	5-5/8	4-5/8	6-3/8		
embedment	h <sub>nom</sub>	(mm)	(44)	(60)	(57)	(92)	(89)	(111)	(108)	(143)	117	162		
Minimum effective	L .	in.	1-1/2	2	2	3-1/4	3-1/8	4	3-3/4	5	4	5-3/4		
embedment	h <sub>er</sub>	(mm)	(38)	(51)	(51)	(83)	(79)	(102)	(95)	(127)	(102)	(146)		
Minimum Includientle		in.	2	2-5/8	2-5/8	4	3-7/8	4-3/4	4-1/2	5-3/4	5	6-3/4		
Minimum hole depth	h <sub>o</sub>	(mm)	(51)	(67)	(67)	(102)	(98)	(121)	(114)	(146)	(127)	(171)		
Fixture hole dia.	d,	in.	5/16	7/16	9/	16	11/16		13/16		1-1/8			
Anchor length	1					Se	e ordering	; informat	tion					
Installation torque	-	ft-lb	4	20	4	0	6	0	1	10	1:	50		
concrete	inst	(Nm)	(5)	(27)	(5	4)	(8	1)	(1/	49)	(2)	03)		
Installation torque	-	ft-lb	4	15	2	5	6	5	1:	20	n	ot		
masonry	Tinst	(Nm)	(5)	(20)	(3	(34)		(88)		(163)		recommended		
Wrench size		in.	7/16	9/16	3	/4	15/16		15/16 1		1-1	1/8	1-1/2	

#### Table 2 - Hilti KWIK Bolt 3 specifications

1 For more information, see ESR-1385 and section 3.3.8.3.3. Approval value are for carbon steel anchors only.

https://www.hilti.com/

Item	Description	Item	Description	ltem	Description
17	Top Grille	24	Support Leg	31	Seat Panel
18	Bottom Grille	25	Wall Starter Tube	32	Seat Hinge
19	Starter Connector	26	Wall Front Extension Connector	33	Seat Lock Bracket
20	Extension Connector	27	Side Hook Bracket	34	Front Hook
21	Wall Side Grille	28	Hook Cover Plate	39	GearBoss Decal
22	Wall Bracket	29	Back Hook Bracket		
23	Adjustable Foot	30	Shelf Panel		



# AirPro Locker Island Configuration Components

Item	Description	Item	Description	ltem	Description
17	Top Grille	28	Hook Cover Plate	35	Island Side Grille
18	Bottom Grille	29	Back Hook Bracket	36	Island Back Panel
19	Starter Connector	30	Shelf Panel	37	Island Base Starter
20	Extension Connector	31	Seat Panel	38	Island Base Extension
23	Adjustable Foot Assembly	32	Seat Hinge	39	GearBoss Decal
24	Support Leg	33	Seat Lock Bracket	40	Floor Plate (for rubber floors only)
27	Side Hook Bracket	34	Front Hook		



## Starter, Extension and Base Variations

Starter, extension and base variations are dependent upon the intended locker configuration, see the installation drawings to determine which variation will apply.



## **Pre-Installation Assembly**

### NOTICE

Quantities of the components in these instructions will vary with the length and configuration of each bank of lockers.

1. Use a mallet to carefully tap 1-1/4 square x 14-20 gauge plugs (3) into the open ends of all top grilles (17) and bottom grilles (18).



2. Assemble all of the starter connectors (19), extension connectors (20), island base starters (37) and island base extensions (38).

Finger tighten a set of one 1/4-20 x 5-1/2" capscrew (2), 1/4 dia x .734 flat washer (6) and 1/4-20 wedge nut (1) into every connect tube of all starter connectors (19), extension connectors (20), island base starters (37) and island base extensions (38).



## Wall Configuration Installation

STOP

1.

The AirPro Lockers can be installed in either wall or island configurations. This is the procedure for installing the wall locker configuration! For installing the island locker configuration, go to page 22.

### NOTICE

When the lockers are to be flush into a corner, the bank needs to start in the flush corner. The wall space must accommodate an extra 6" (152 mm) so the final locker set can be installed into place.

The first bank of lockers (either two or three individual lockers) are mounted to starter tubes. The remaining sets of lockers are mounted on extension tubes.

Starting the row with the wrong set of lockers will make it impossible to complete the installation. Refer to the installation drawings.





- 3. Use clamps to temporarily hold the top, bottom and side grilles together.
- 4. Build the remaining lockers for this bank off of the just assembled locker depending on the configuration as indicated in the installation drawings.

Repeat steps 2-3 using an additional top grille, bottom grille and side grille to build the next locker off of the side grille from the already assembled locker.



5. Insert the starter connector (19) or extension connector (20) connect tubes into the receptacle at the top and bottom of each side grille.

Tap the connectors until the connect tubes are completely engaged with all of the side grilles.

 Tighten all of the 1/4-20 x 5-1/2 capscrews until they are snug. Do not overtighten the capscrews.



7. Attach the wall starter tube (25) or wall front extension connector (26) to the bottom front of the lockers using #14 x 1-3/4" self-tapping screws (7).



- 8. Secure the lockers together using a ratchet strap across the bottom grilles.
- 9. Assemble all of the remaining banks of extension lockers by repeating steps 2-8.

- 10. Attach wall brackets (22) to the wall to support the bottom of the lockers.
  - a. See the installation drawings for wall bracket locations.
  - b. Find the low spot along the wall run. Measure up on the back wall 6" (152 mm) from the low spot and snap a level line as a guide for the lower wall bracket installation.
  - c. Measure and mark the horizontal location of each wall bracket along the snapped line in step b. The wall brackets at the ends of each bank must be placed approximately 2" (51 mm) from the face of the end tubes, center hole 3-1/4" (83 mm) over. All subsequent brackets must not fall in the location of a vertical tube.
  - d. Attach the wall brackets to the wall using the appropriate fasteners and method described in the "Fasteners - Not Supplied" section.
- The orientation of the wall brackets must match the detail view.



- 11. Mark the locations for the wall brackets (22) to the wall to support the top of the lockers.
  - Using a straight edge and carpenter's level (or 1" x 3' cut to length), transfer the marks up 69-3/4" a. (1772 mm) from the top lip of each lower bracket.
  - b. Drill pilot holes in these locations for the appropriate fasteners and method described in the "Fasteners - Not Supplied" section.

Wall bracket

orientation

 Using more than one person, tip the bank of lockers upright and lift them onto the wall brackets.
 Lean the lockers slightly forward to tip into the brackets.

## ACAUTION

To avoid damage and injury, more than one person is needed for installation.

13. Push the top of the lockers to be flush with the back wall and have people hold them in place.



Align the top wall brackets

with the bottom wall brackets

- 14. Attach wall brackets (22) to the wall to support the top of the lockers.
  - Align the position of the top wall brackets with the position of the already attached bottom wall brackets.
  - b. Check the bank of lockers for level and plumb and make any necessary adjustments before attaching each top wall bracket to the starter connector using 1/4-14 x 3/4" self-tapping screws (5).
  - c. Attach the top wall brackets to the wall using the appropriate fasteners and method described in the "Fasteners Not Supplied" section.

### NOTICE

The orientation of the wall brackets must match the detail view.

15. The ratchet strap can now be removed from the bottom of the locker.



Remove ratchet strap

after lockers are attached to the wall —

- 16. Add any additional extension banks to the end of the starter lockers attached to the wall.
  - Position one top grille (17) and one bottom grille (18) on the end wall side grilles (21) of the attached locker bank.

Align the extended wires of the top and bottom grilles with the matching holes in the side grille.

- b. Use ratchet straps to temporarily hold the top and bottom grilles in place.
- c. Using more than one person, tip the bank of lockers upright and lift them onto the wall brackets. Lean the lockers slightly forward to tip into the brackets.
- d. Push the top of the lockers to be flush with the back wall and slide the extension connectors to fit into the ends of the starter connectors and tubes.
- e. Align the extended wires of the top and bottom grilles with the matching holes in the extension side grille.
- 17. Attach the top wall brackets and remove the ratchet strap as described in steps 13-14.





18. Screw an adjustable foot (23) into each of the support legs (24).



- 19. Attach the top starter connector to the extension connector and the bottom front wall starter tube to the wall front extension connector using one 1/4-14 x 3/4" self-tapping screw (5). Position the screw 1" (25 mm) from the edge of the starter connector.
- 20 Attach the support legs to the lockers.
  - a. With the pilot hole tab facing out from the lockers, place one support leg at each end of the bank of lockers.

Position the support legs to fit under the wall starter tube and front extension connector and to be 1" (25 mm) in from the end of the tubes.

b. Evenly space additional support legs under the bank according to the installation drawings.

### NOTICE

The support legs should not be spaced more than 48" (1219 mm) apart.

- c. Unscrew the adjustable feet to be tight against the floor. Mark the location of one hole on each of the feet. **Only one hole needs to be marked, choose the most accessible hole.**
- d. Remove the support legs from the lockers and drill pilot holes into the marked floor locations.
- e. Reposition the support legs back to their original position.
- f. Secure each adjustable foot into the floor pilot holes using the appropriate fasteners and method described in the "Fasteners Not Supplied" section.
- g. Attach the top of the support legs to the wall starter tube and front extension connectors using 1/4-14 x 3/4" self-tapping screws (5).



- 21. Use a mallet to carefully tap 1-1/4 square x 14-20 gauge plugs (3) into the open ends of the starter connectors, extension connectors, wall starter tubes and extension connectors.
- 22. Attach a GearBoss decal (39) to the front of a starter or extension connector at one end of the locker bank.



23. Install additional island configuration lockers by following the steps on the following pages or **skip ahead to "Final Assembly" on page 31.** 

## Island Configuration Installation

The AirPro Lockers can be installed in either wall or island configurations. This is the procedure for installing the Island Locker Configuration! For installing the wall locker configuration, go to page 14.

> Back Panel (36)

> > Side Panel (35)

- 1. Lay all of the locker components out according to the installation drawings.
- 2. Lay one side panel (35) flat and fit one back panel (36) over the center weldment. Align the extended wires of the back panel with the matching holes in the side panel.



- 4. Use clamps to temporarily hold the top, bottom and back grilles together.
- Place another side panel (35) onto the top grilles, bottom grilles and back panel.
   Align the holes in the side grille with the extended wires of the top, bottom and back grilles.



6. Build the remaining lockers for this bank off of the just assembled locker depending on the configuration as indicated in the installation drawings.

Repeat steps 2-5 using additional top grilles, bottom grilles and back panel to build the next locker off of the side panel from the already assembled locker.

### NOTICE

Only assemble the lockers needed to fit on each individual starter or extension connector. Do not assemble an entire bank of lockers, as it could become too heavy to move safely and without damage.



- Insert the starter connector (19) or extension connector (20) connect tubes into the receptacle at the top of each side grille.
   Tap the connectors until the connect tubes are completely engaged with all of the side grilles.
- 8. Tighten all of the 1/4-20 x 5-1/2 capscrews until they are snug. **Do not overtighten the capscrews.**



9. Insert the base starter (37) or base extension (38) connect tubes into the receptacle at the bottom of each side grille.

Tap the connectors until the connect tubes are completely engaged with all of the side grilles.

- 10. Attach the base to the side grilles using  $#14 \times 1-3/4"$  self-tapping screws (7) in the front and back.
- 11. Tighten all of the 1/4-20 x 5-1/2 capscrews until they are snug. **Do not overtighten the capscrews.**



12. Screw an adjustable foot (23) into each of the support legs (24).



- 13. Attach the support legs to the lockers.
  - a. With the pilot hole tab facing out from the lockers, position four support legs to be 1" (25 mm) in from the each end of the base.
  - b. Attach the top of the support legs to the base using 1/4-14 x 3/4" self-tapping screws (5).
  - c. Evenly space and attach additional support legs under the bank according to the installation drawings.





14. Using more than one person, lift the bank of lockers upright and onto the installation location.

### NOTICE

Be careful not to apply too much sideways force on the support legs.

### ACAUTION

To avoid damage and injury, more than one person is needed for installation.

15. Assemble all of the remaining banks of extension lockers by repeating steps 2-14.

16. Attach the support legs of the starter bank of lockers to the floor.

- a. With the locker in its installation location, unscrew the adjustable feet to level the lockers and set the height from the floor. Mark the location of one hole on each of the feet **Only one hole need to be marked, choose the most accessible hole.**
- b. Move the locker to allow access to the marked locations.
- c. Drill pilot holes into the marked floor locations.
- Move the locker back to its installation location.
   If installing onto a rubber floor, place a floor plate (40) between the bottom of each foot and the floor before securing.
- f. Secure each adjustable foot into the floor pilot holes using the appropriate fasteners and method described in the "Fasteners - Not Supplied" section.



- 17. Add any additional extension banks to the end of the starter lockers attached to the wall.
  - a. Position two top grilles (17), two bottom grilles (18) and one back panel (36) on the end of the side panel (35) of the attached locker bank.

Align the extended wires with the matching holes in the side panel.

b. Use clamps to temporarily hold them in place.



- c. Using more than one person, position the bank of extension lockers to align flush with the starter lockers.
- d. Align the extended wires of the top grilles, bottom grilles and back panel with the matching holes in the extension side panel.
- e. Connect the base extension to the base starter using two 1/4-20 x 2" capscrews (8), 1/4 dia x .734 Flat washers (6) and 1/4-20 lock nuts (9).



- Attach the starter connector to the extension connector using one 1/4-14 x 3/4" self-tapping screw (5). Position the screw 1" (25 mm) from the edge of the starter connector.
- 19. Attach the support legs of the expansion bank of lockers to the floor. Use the same procedure as described for the starter bank in step 16.

- 20. Use a mallet to carefully tap 1-1/4 square x 14-20 gauge plugs (3) into the open ends of the starter connectors and extension connectors.
- 21. Use a mallet to carefully tap 1-1/4 square x 10-14 gauge plugs (4) into the open ends of the base starters and base extensions.
- 22. Attach a gearboss decal (39) to the front of a starter or extension connector at one end of the locker bank.



23. Install additional island configuration lockers by following the steps on the following pages or **skip ahead to "final assembly" on page 31.** 

## **Final Assembly**

This procedure applies to both wall and island locker configurations. A single wall locker is shown for clarity but the procedure is similar for all configurations.

- 1. Attach side hook brackets (27) and hook cover plates (28) to the lockers.
  - a. At a common height, attach side hook brackets (27) back-to-back on the inside of the lockers and hook cover plates (28) to the ends of the locker bank.
  - b. Secure the side hook brackets and hook cover plates using three 1/4-20 x .708 machine screws (11) and 1/4-20 cap nuts (12).



2. Use a mallet to carefully tap six 1/4-20 insert nuts (10) into either side of all shelf panels (30).

 1/4-20

 Insert Nut

 (10)

 Shelf Panel

 (30)

# Final Assembly (continued)

- On the opposite side of the shelf panels, attach one back hook bracket (29) to the back side using two 1/4-20 x .708 machine screws (11) into the previously installed insert nuts.
  - 1/4-20 x .708 Machine Screw. (11) **Back Hook** Bracket (29) Back side of shelf panel 0 đ, 1/4-20 x .708 ð **Machine Screw** (11) Wire grid is shown removed for clarity.
- 4. In each locker, place a shelf panel (back hook side down) onto the side hook brackets.

Attach each side of the shelf panel using two  $1/4-20 \times .708$  machine screws (11) into the previously installed insert nuts.

### 5. Push or tap six 1/4-20 insert nuts (10) into the top side 1/4-20 Insert Nut of all seat panels (31). (10) The top side will have the two front holes on the left when facing up as shown. Seat Panel (31) Left side when seat panel is upright 6. On the opposite side of the seat panels, attach one 1/4-20 x .708 Seat seat hinge (32) to the bottom-right (same side as the **Machine Screw** Hinge (32) front holes) using two 1/4-20 x .708 machine screws (11) (11) into the previously installed insert nuts. 7. In each locker, attach a seat panel. Seat Hinge (32) a. Fit the post on the seat hinge (32) into the hole on the inner side of the left wall side grille. b. On the opposite side, fit the post on a seat hinge into the hole on the inner side of the right wall side grille and attach it to the seat panel using two 1/4-20 x .708 machine screws (11) into the previously installed insert nuts. Inner side hole Seat Hinge (32) 1/4-20 x .708 **Machine Screw** (11) Wire grid is shown

# Final Assembly (continued)

removed for clarity.

# Final Assembly (continued)

- Attach one front hook (34) to the front of each side post using one 1/4-20 x 3/4" button head screw (13) and one 1/4-20 lock nut (14).
- Attach one seat lock bracket (33) F to the bottom-front of each seat panel using two 1/4-20 x .708 machine screws (11) into the already installed insert nuts.

- 10. Use a mallet to carefully tap .312 dia dome plugs (15) into all open outside-facing holes in the side grilles and bases.
- 11. If the locker will not have doors, use a mallet to carefully tap two.500 dome plugs (16) into the top of the side posts near the seat panel.

If the locker will have doors, refer to the instructions included with the doors.



# **Optional End Panel Installation**

1. Use a mallet to carefully tap 1/4-20 insert nuts into the all of the holes on the outside of both seated end panels.





# **Care and Maintenance**

- Clean the locker and its components with a mild detergent.
   Avoid using harsh or abrasive cleaning products and do not use products containing ammonia or bleach.
- Check fasteners after each season to ensure that they are not loose or dislodged.

