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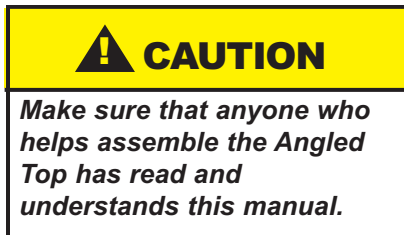
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Note: Please read and understand the Angled Top Assembly Instructions before attempting installation, assembly, or use.

Note: Remove all items from the shipping containers and sort the components by type, size, etc. Refer to the illustrations on the following pages. If you need additional information, contact the Wenger Corporation using the information listed below.

SAFETY

Read and understand the following safety instructions before assembling the Angled Top.



WARRANTY

The Wenger Angled Top is guaranteed free of defects in materials and workmanship for five full years.

Our guarantee assures you of either a full refund or repair or replacement of the defective materials or workmanship without charge, at the discretion of our Customer Service Department. Just call a Customer Service Representative at 1-800-887-7145 and state the reason you are dissatisfied. If a product return is necessary, your representative will issue a return authorization. This is your sole remedy for breach of this warranty.

Should you have a question or problem with any Wenger product, don't hesitate to call, even if the product is past warranty. It's important to us that all our customers be satisfied.

This is the sole warranty made by Wenger. Wenger disclaims all other warranties, including the warranties of merchantability and fitness for a particular purpose, as well as all liability for incidental, consequential, special, and indirect damage. Wenger liability for direct damages shall be limited to the amount you paid for the product involved. Wenger reserves the right to make product changes without obligation to incorporate such changes into products previously sold.

Some states do not allow the exclusion or limitation of damages or warranties, so the above may not apply to you. This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

REQUIRED TOOLS

The following tools must be supplied to assemble the Angled Top:

- Circular Saw (needed only if length modifications are required)
- Straight Edge
- Phillips Head Screwdriver or Electric Drill
- 5/32" Allen Wrench

ASSEMBLY

Wedges and top panels are available for 19.25", 29.25" and 39.25" deep by 27.5", 48.5" and 60.5" cabinet widths, as well as grouping widths for 2 or 3 27.5" cabinets.

Each cabinet must have at least one wedge (ITEM 2) aligned on top of a side panel and held in position by one flat plate (ITEM 3). Note the direction of the taper of the angled top. Start with the side panel of the cabinet, which will be farthest from the most exposed end of a line of cabinets. Work in groups of 3 cabinets or less. Trimming with straight cuts may be required.

1. Remove the second from the front 7mm x 50mm fastener holding the top of the cabinet to the side panel. Insert it through the lower hole in the narrow end of the plate and re-insert the fastener into the top so that the plate is suspended, but able to pivot, and the top is held in place. Remove the third fastener, pivot the flat plate into position and re-insert the fastener to hold the plate and the top to the side panel. Tighten both fasteners but do not over tighten (4 in-lb max.)
2. Install the appropriate wedge (ITEM 2) on top of the side panel, flush with the back of the side panel and secure with three of the .75" long screws (ITEM 5). Repeat for each cabinet involved.
3. The exposed end of the cabinet will have another wedge (ITEM 2) placed directly on top of the side panel but secured on the inside by 2 angle brackets (ITEM 4), one flush with the rear of the side panel and one as far forward as possible. Insert 8 screws (ITEM 5) through the brackets (ITEM 4) to hold the wedge (ITEM 2) and use a straight edge to check that the wedge (ITEM 2) is flush with the side panel and parallel to it.
4. Position the top panel (ITEM 1) on the wedges (ITEM 2) and flush with the front of the cabinet. Minimize the gap between the panel and the top of the cabinet as much as possible. Align the top panel with the center of the gap created by the filler strip between the third and fourth cabinet if there are more than 3 cabinets. Cut to length for all other applications. A slight overhang on the exposed end is expected to be .125 to .5 inches. Measure locations for the screws (ITEM 6) be centered on the edge of the wedges (ITEM 2) and 6 inches from the front and the back of the top panel. Attach the top panel using the 2" screws (ITEM 6) provided. Touch up color as necessary.

Item	Qty.	Description
1	1	Top Slope 17 deg.
2	4	Side, Slope 17 deg. Wedge
3	3	Bracket, Sloped 17 deg., Mount"
4	2	Bracket, Back / Top, Folio Cabinet
5	17	Screw, Wood, PFH, ZP #8X3/4 lg
6	8	Screw, Wood, PFH, ZP #8X2 lg

Note: The illustration is an example of a 3 unit 39.25" deep cabinet installation and the quantities shown are for a 3 standard 39.25" deep cabinet installation.

