

Contents

Important User Information	2	Before Assembly	4
Safety Precautions	3	Assembly	4
Required Tools	3		
Hardware Parts List	3		



Visit the Legacy Classic web page at www.wengercorp.com for more details.

Note: Please read and understand the instructions before starting the assembly.

Note: If you need additional information, contact Wenger Corporation using the information below.

Important User Information

General

Copyright © 2017 by Wenger Corporation

All rights reserved. No part of the contents of this manual may be reproduced, copied, or transmitted in any form or by any means including graphic, electronic, or mechanical methods or photocopying, recording, or information storage and retrieval systems without the written permission of the publisher, unless it is for the purchaser's personal use.

Printed and bound in the United States of America.

The information in this manual is subject to change without notice and does not represent a commitment on the part of Wenger Corporation. Wenger Corporation does not assume any responsibility for any errors that may appear in this manual.

In no event will Wenger Corporation be liable for technical or editorial omissions made herein, nor for direct, indirect, special, incidental, or consequential damages resulting from the use or defect of this manual.

The information in this document is not intended to cover all possible conditions and situations that might occur. The end user must exercise caution and common sense when assembling or installing Wenger Corporation products. If any questions or problems arise, call Wenger Corporation at 1-800-887-7145.

Manufacturer

The Legacy Classic Acoustical Shell is manufactured by:

Wenger Corporation
555 Park Drive, Owatonna, MN 55060
800-4WENGER (493-6437) • 1-507-455-4100 www.wengercorp.com

Intended Use

- This product is designed to be an acoustical reflector for vocal or instrumental groups. Towers may also be used as a backdrop or as a screen for other functions such as speeches and ceremonies.
- This product is intended for indoor use in normal ambient temperature and humidity conditions — it must not be exposed to outside weather conditions.
- This product is intended to be assembled only as described in these instructions.

Warranty

This product is guaranteed free of defects in materials and workmanship for five full years from date of shipment. A full warranty statement is available upon request.

Safety Precautions

Throughout this manual you may find cautions and warnings which are defined as follows:

- **WARNING** means that failure to follow the instruction may result in serious injury or death.
- **CAUTION** means that failure to follow the instruction may result in serious injury or damage to property.

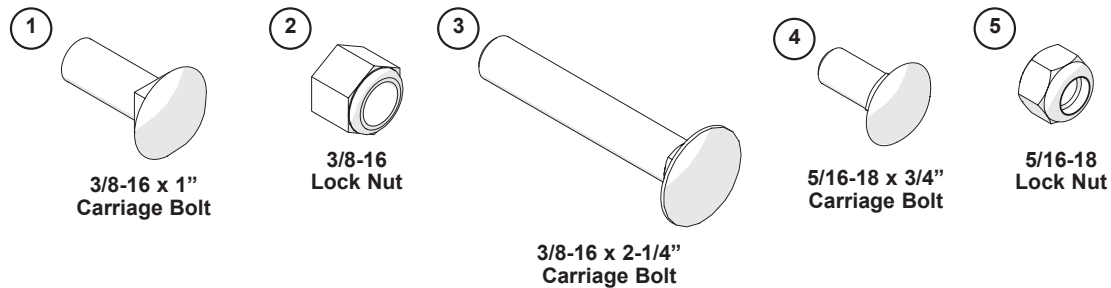
Read all of these safety instructions before starting the assembly.

<p>⚠ CAUTION</p> <p><i>Make sure anyone assembling or installing the Legacy Classic has read and understands these instructions.</i></p>	<p>⚠ CAUTION</p> <p><i>Failure to comply with Warnings and Cautions in this document can result in damage to property or serious injury.</i></p>	<p>⚠ CAUTION</p> <p><i>Always observe and comply with the Warnings and Cautions posted on the system equipment.</i></p>
---	---	--

Required Tools

- 1/2" Combination Wrench or Socket
- 9/16" Combination Wrench or Socket
- Cordless Drill with Phillips Head Bit
- Utility Knife
- Saw (to cut pallet)

Hardware Parts List



Before Assembly

Do not remove the crate or Counterweight Assembly until instructed to do so.

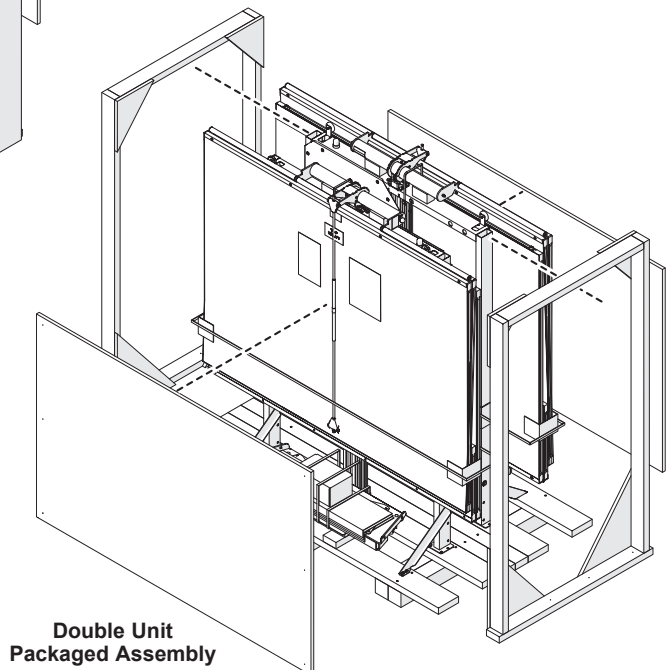
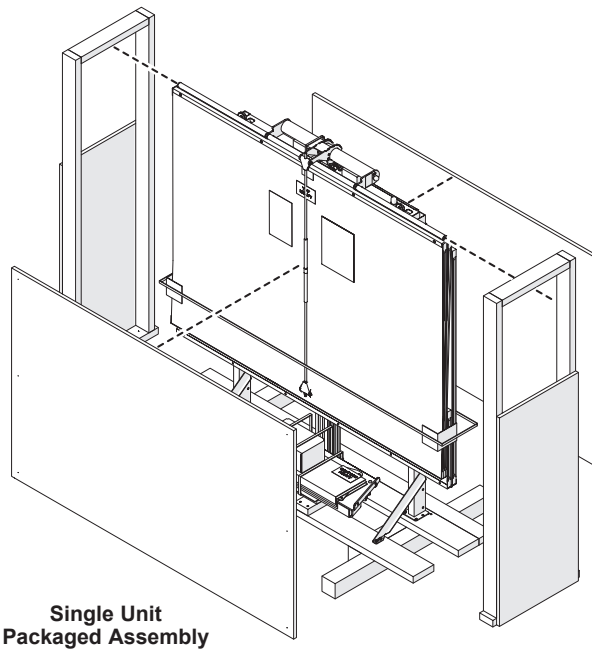
Units should be assembled indoors, in a well-lighted space with a level floor. Choose an area close to the performance space - a backstage scene shop is ideal. Make sure units will fit through any doors between the assembly area and the performance space.

It is recommended that two people are used in the assembly process. Assemblers must be strong enough to position the components for assembly.

Assembly

1. Back out the screws and remove the outer lumber and plywood that protect the Legacy Classic during shipping.

Do not remove or disassemble the bottom pallet at this time.

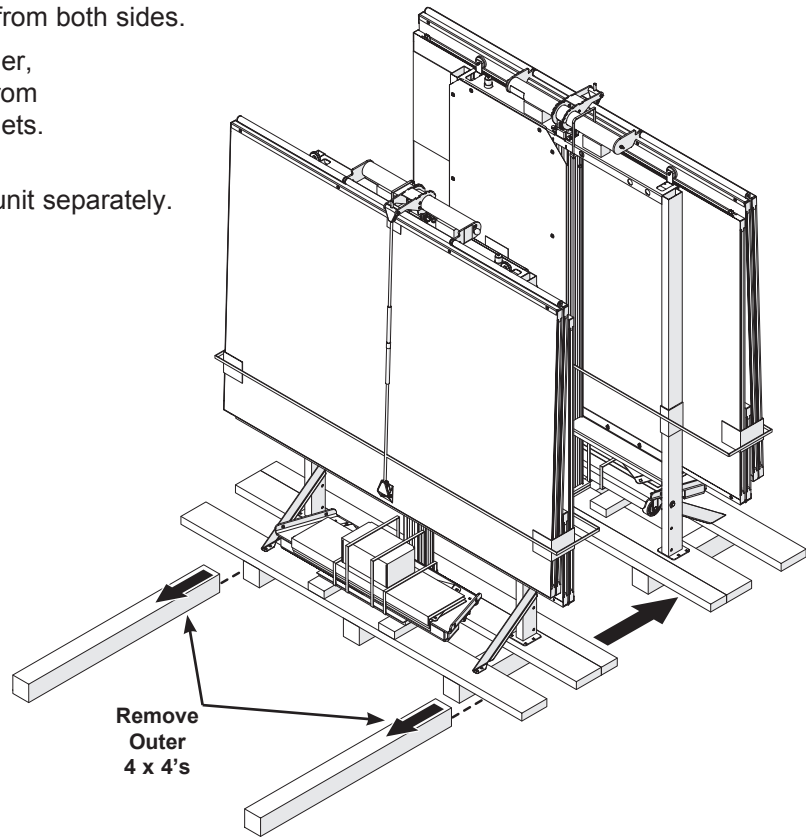


Assembly (continued)

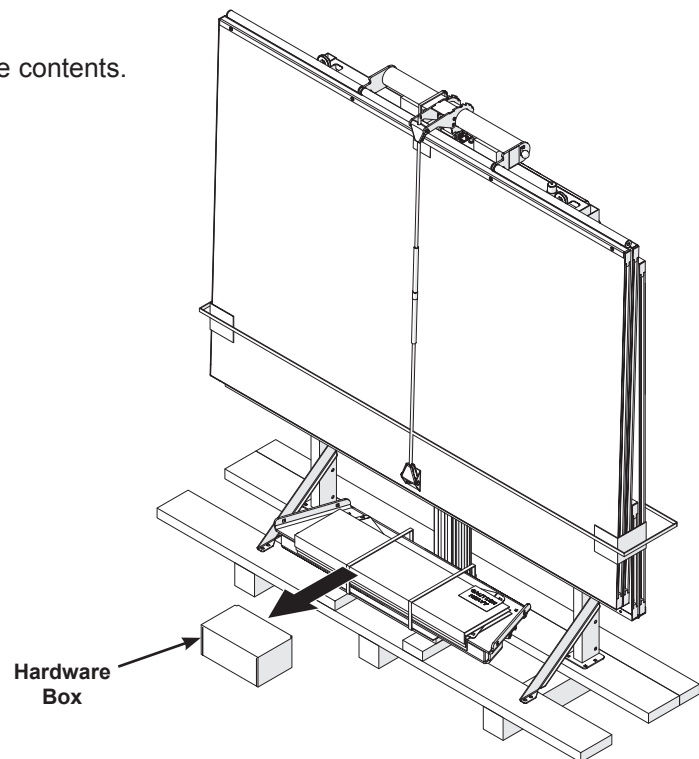
2. Remove the outer-most 4 x 4's from both sides.

If two units are packaged together, remove the outer-most 4 x 4's from both sides and separate the pallets.

Proceed with assembling each unit separately.



3. Remove the Hardware Box and check the contents. It will contain the Hardware and Casters.



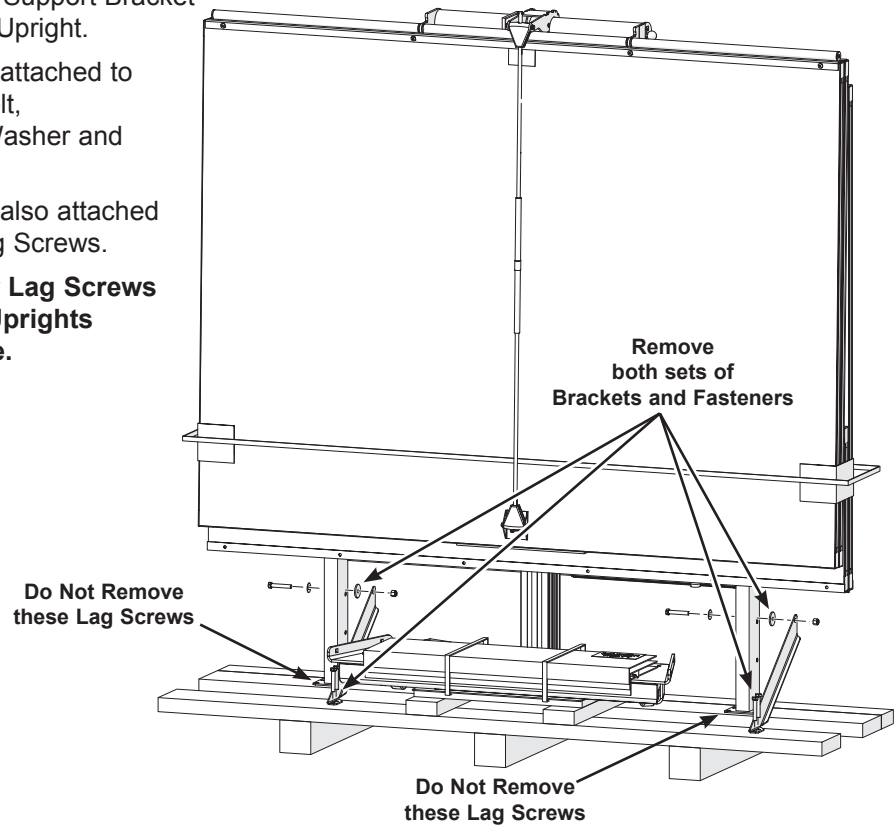
Assembly (continued)

4. Remove and discard the Support Bracket attached to each Frame Upright.

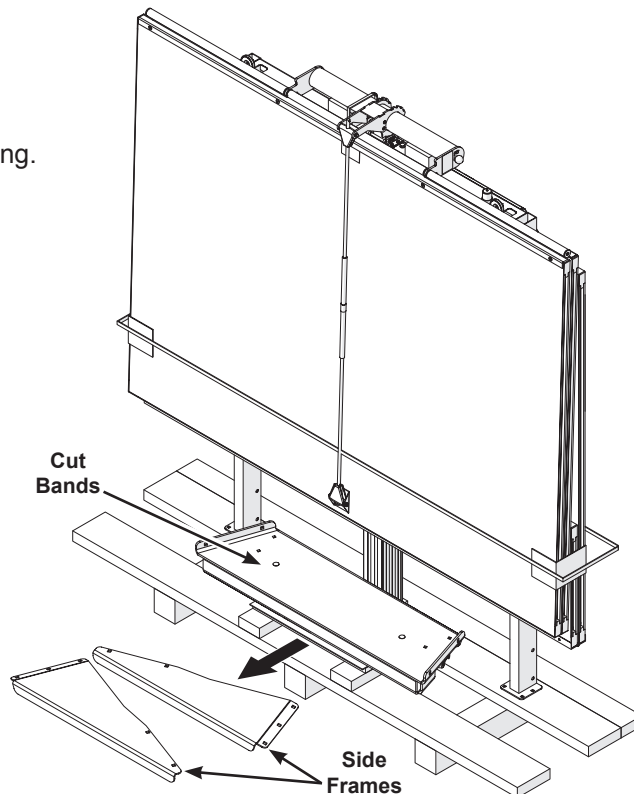
Each Support Bracket is attached to the Frame with a Hex Bolt, a Fiber Washer, a Flat Washer and a Lock Nut.

Each Support Bracket is also attached to the pallet with four Lag Screws.

Do not remove the four Lag Screws that attach the Frame Uprights to the pallet at this time.

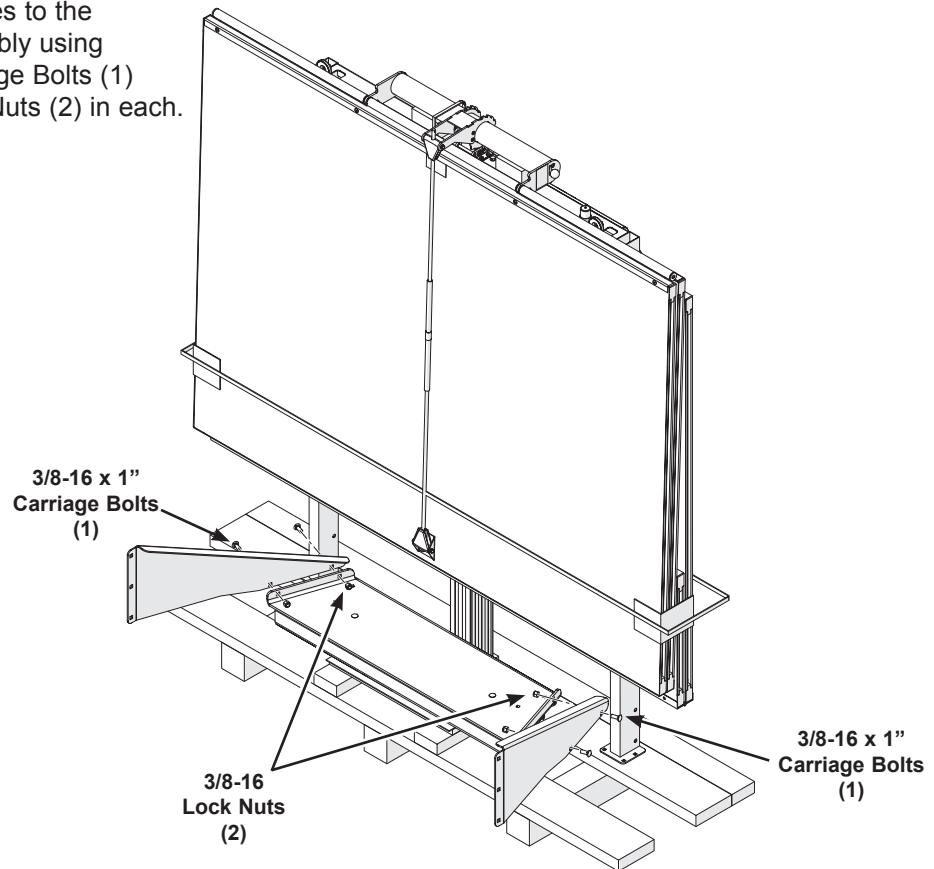


5. Remove the two Side Frames from the Counterweight Assembly by cutting the bands that secure them. Discard the banding and foam padding.



Assembly (continued)

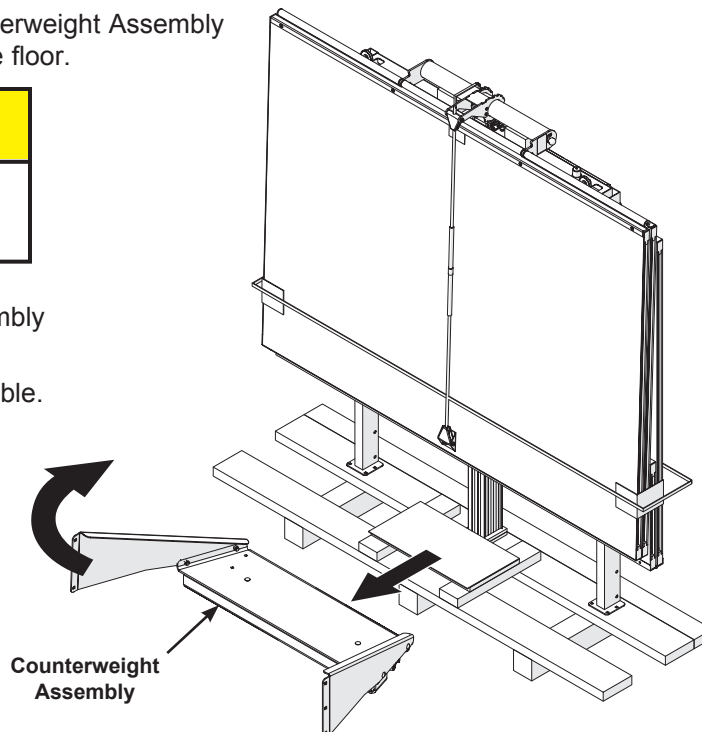
6. Attach the Side Frames to the Counterweight Assembly using two 3/8-16 x 1" Carriage Bolts (1) and two 3/8-16 Lock Nuts (2) in each.



7. Using assistance, lift the Counterweight Assembly off of the crate and down to the floor.



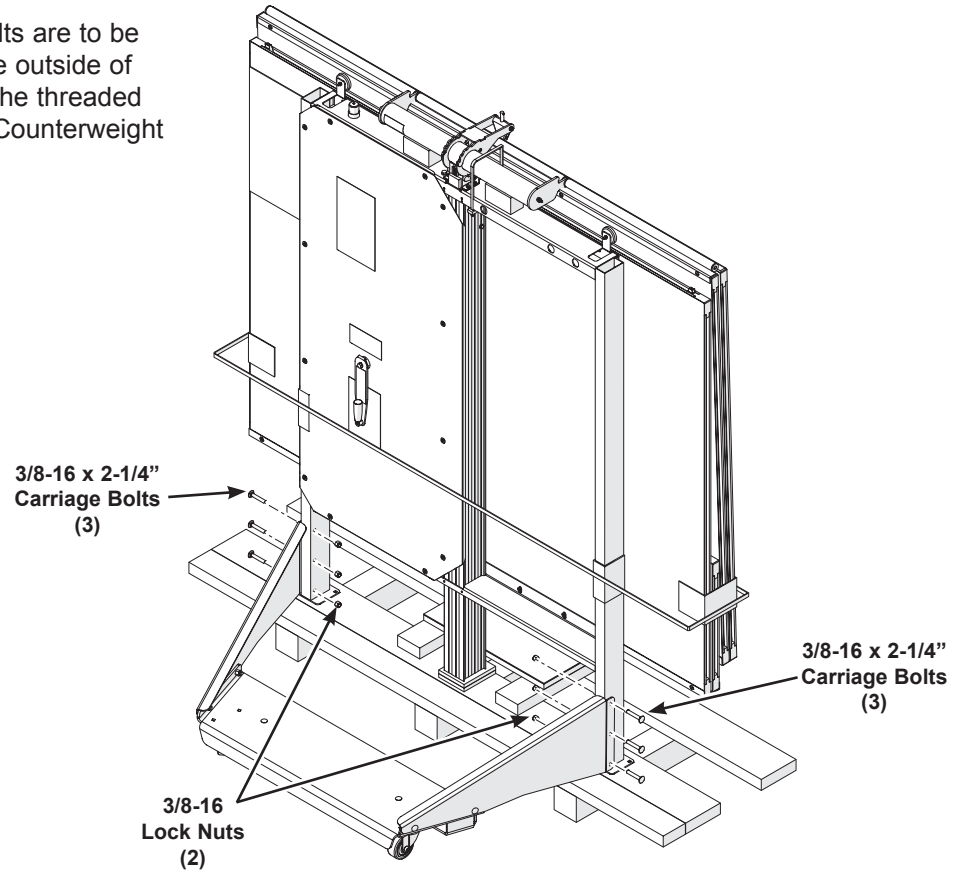
8. Move the Counterweight Assembly to the back side of the shell.
A lift jack may be used if available.



Assembly (continued)

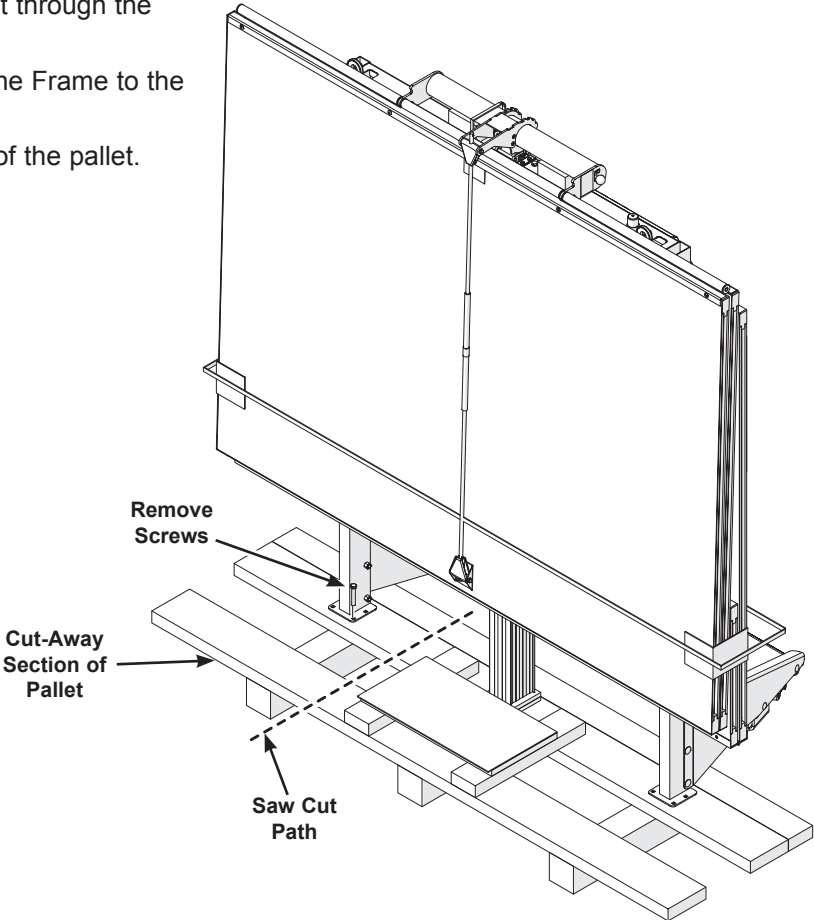
9. Attach the Counterweight Assembly to the Frame using three 3/8-16 x 2-1/4" Carriage Bolts (3) and three 3/8-16 Lock Nuts (2) on both sides.

NOTE: The Carriage Bolts are to be inserted from the outside of the Frame with the threaded end toward the Counterweight Assembly.



Assembly (continued)

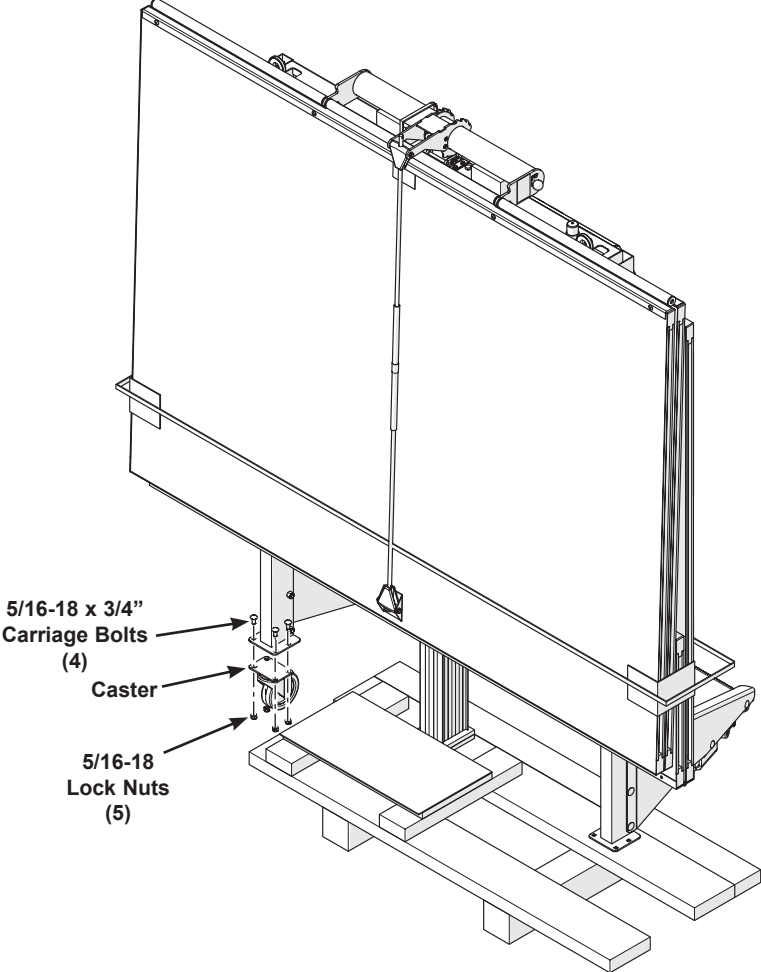
- 10. Use a saw to make a single cut through the pallet as shown below.
- 11. Remove the screws securing the Frame to the cut-away section of the pallet.
- 12. Remove the cut-away section of the pallet.



Assembly (continued)

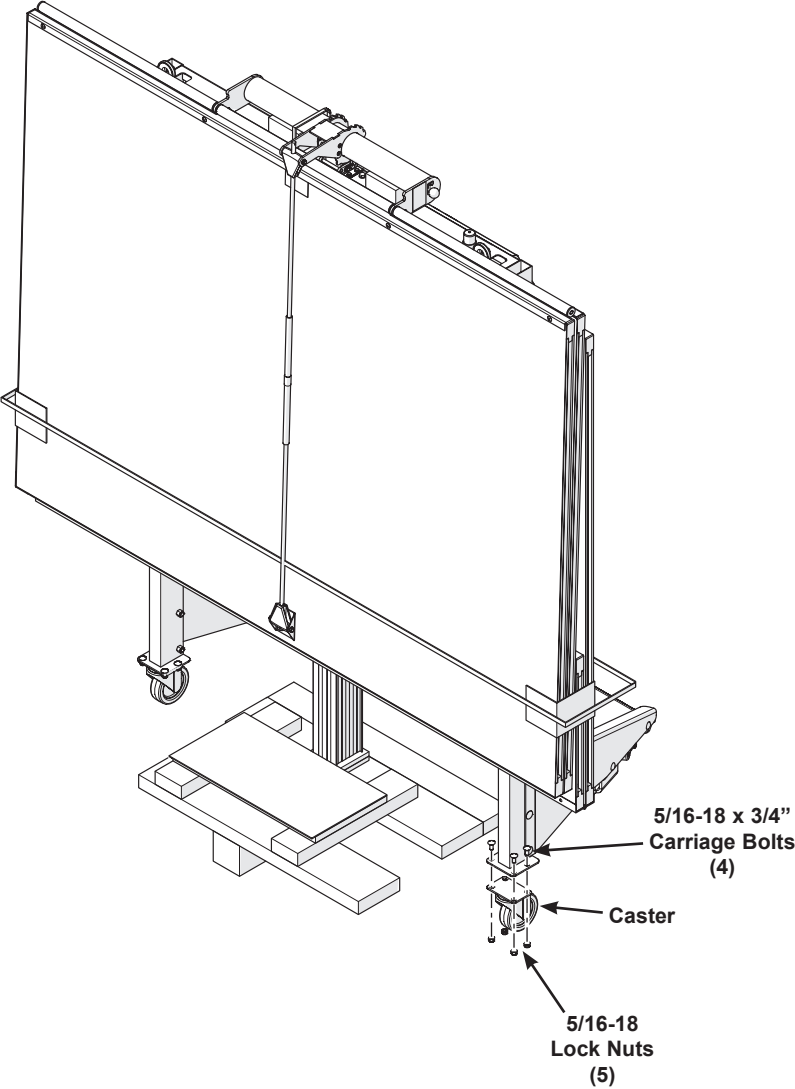
13. Attach a Caster to the Frame as shown using four 5/16-18 x 3/4" Carriage Bolts (4) and four 5/16-18 Lock Nuts (5).

NOTE: Be sure the Lock Nuts are installed on the underside of the Caster.



Assembly (continued)

14. Repeat steps #10 through #13 for the other side of the shell.



Assembly (continued)

15. Remove the remaining center pallet section.
16. Remove any remaining plastic wrapping, banding, tape or packing.

