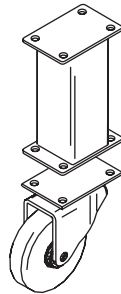




Assembly Instructions Rehearsal Resource Center Leg Extension Option

Model 121



Leg Extension and Caster Assembly

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Note: Please read and understand the Reversal Resource Center Leg Extension Option Assembly Instructions before assembling the parts.


Note: Remove all items from the shipping carton and arrange them in their approximate final position. Refer to the illustrations on the following pages. If you need additional information about your Leg Extension Option, write or telephone Wenger Corporation at the number below.

SAFETY PRECAUTIONS

Throughout this manual you may find **CAUTIONS** and **WARNINGS** which are defined as follows.

- **WARNING** means that failure to follow the instruction may result in serious injury or death.
- **CAUTION** means that failure to follow the instruction may result in serious injury or damage to property.

Read all of these safety instructions before setting up the Rehearsal Resource Center Leg Extension Option.

 CAUTION
<i>Make sure that anyone working on the Rehearsal Resource Center Leg Extension Option has read and understands this manual.</i>

 CAUTION
<i>Failure to comply with Warnings and Cautions in this document can result in damage to property or serious injury.</i>

 CAUTION
<i>Always observe and comply with the Warnings and Cautions posted on the system equipment.</i>

WARRANTY

The Rehearsal Resource Center Leg Extension Option Model 121 is guaranteed free of defects in materials and workmanship for five full years. Our guarantee assures you of either a full refund or repair or replacement of the defective materials or workmanship without charge, at the discretion of our Customer Service Department. Just call a Customer Service Representative at 1-800-887-7145 and state the reason you are dissatisfied. If a product return is necessary, your representative will issue a return authorization. This is your sole remedy for breach of this warranty.

Should you have a question or problem with any Wenger product, don't hesitate to call, even if the product is past warranty. It's important to us that all our customers be satisfied.

This is the sole warranty made by Wenger. Wenger disclaims all other warranties, including the warranties of merchantability and fitness for a particular purpose, as well as all liability for incidental, consequential, special, and indirect damage. Wenger liability for direct damages shall be limited to the amount you paid for the product involved. Wenger reserves the right to make product changes without obligation to incorporate such changes into products previously sold.

Some states do not allow the exclusion or limitation of damages or warranties, so the above may not apply to you. This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

IMPORTANT USER INFORMATION

GENERAL

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In no event will Wenger Corporation be liable for technical or editorial omissions made herein, nor for direct, indirect, special, incidental, or consequential damages resulting from the use or defect of this manual.

The information in this document is not intended to cover all possible conditions and situations that might occur. The end user must exercise caution and common sense when assembling or installing Wenger Corporation products. If any questions or problems arise, call Wenger Corporation at 1-800-733-0393.

MANUFACTURER

The Rehearsal Resource Center Leg Extension Option is manufactured by:

Wenger Corporation
555 Park Drive
Owatonna, MN 55060
1-507-455-4100 • 1-800-733-0393
www.wengercorp.com

INTENDED USE

- This product is intended for indoor use in normal ambient temperature and humidity conditions — it must not be exposed to prolonged outside weather conditions.
- This product is intended to be assembled only as described in these instructions.

REQUIRED TOOLS

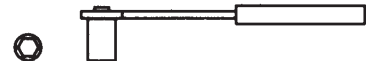
Tools required for assembly are a 5mm and $\frac{5}{32}$ " hex wrench (provided with fasteners), a $\frac{1}{2}$ " socket and ratchet (to attach casters to the leg extensions), and two $\frac{1}{2}$ " open end wrenches. ***The use of a power driver is not recommended.***



$\frac{1}{2}$ " Open End Wrench



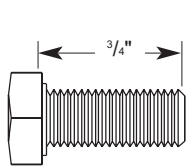
5mm and $\frac{5}{32}$ " Hex Wrench



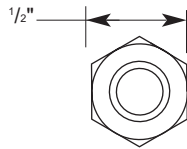
$\frac{1}{2}$ " Socket and Ratchet (optional)

FASTENERS

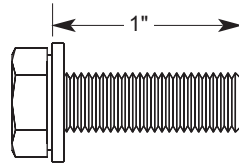
Fasteners shown are those needed for the Leg Extension Option. Some are shipped with the Option and others are part of the Unit Assembly.



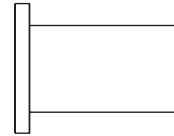
(1) Capscrew, 5/16-18 x 3/4"*



(2) Locknut, 5/16-18



(3) Capscrew with Washer, 5/16-18 x 1"



(4) Caster Insert*

* Shipped with Unit Assembly

PART LIST

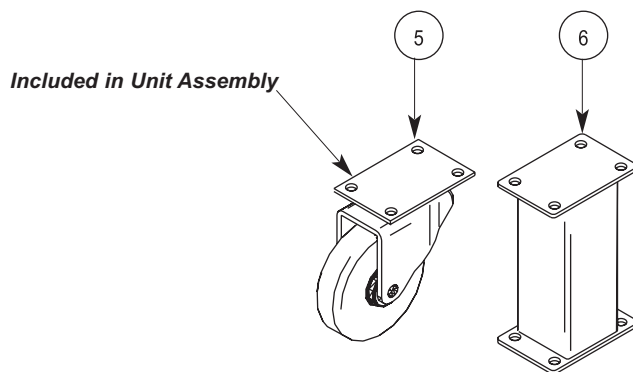
Item	Description	Part Number	Item	Description	Part Number
1	Capscrew, 5/16-18x3/4" **	X000812	5	Caster Assembly **	X002611
2	Locknut, 5/16-18	X002443	6	Leg Extension	121B130
3	Capscrew, 5/16-18x1"	X001657	7	Hex Wrench, 5mm **	X002192
4	Insert, Caster 5/16-18 **	121A034			

** Included in Unit Assembly

ASSEMBLY

Before assembling the Leg Extensions, do the following.

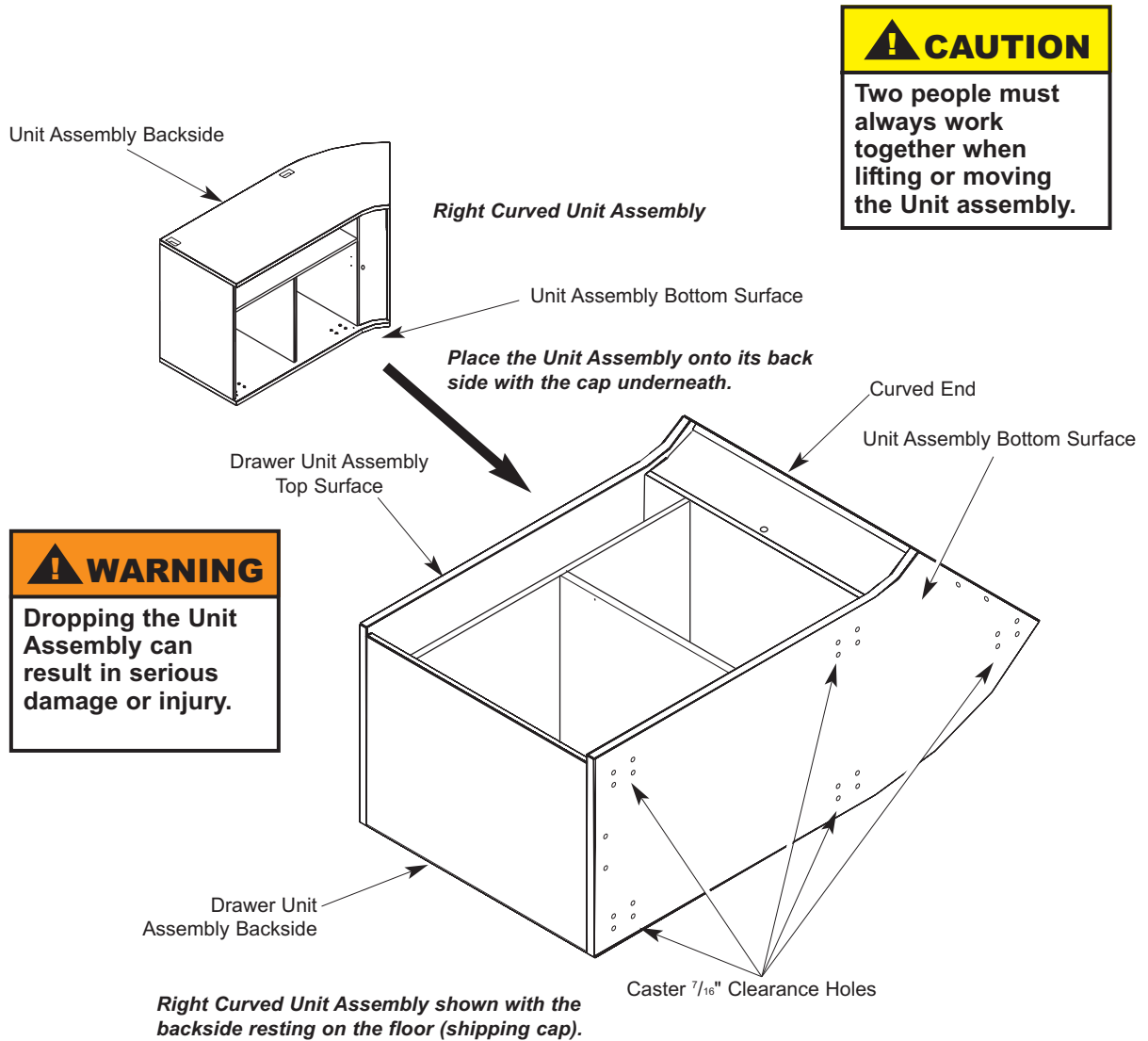
1. Read and understand this assembly instruction.
2. Remove all items from the shipping cartons and make sure that all parts are present. Item numbers refer to the Part List on above.
3. Inventory the hardware package and make sure that all required hardware is present. Discard any items not used during the assembly.



ASSEMBLY (CONTINUED)

PLACE THE UNIT ASSEMBLY ONTO ITS BACKSIDE

1. With two people working together, carefully lift the Unit Assembly from the pallet and place it onto its backside with the shipping cap underneath.



ASSEMBLY (CONTINUED)

ASSEMBLE CASTERS WITH OPTIONAL EXTENSION LEGS

Assemble the Caster Assemblies (5) and Optional Leg Extensions (6) to a Unit Assembly as follows.

2. With the Unit Assembly backside on the floor (front surface facing upward), align the Leg Extension Clearance Holes (6) to four $\frac{7}{16}$ " Clearance Holes on the bottom surface as shown in the illustration below.

Note: If Casters are already mounted to the Unit Assembly, first remove all five Casters using the Hex Wrench (7) and a $\frac{1}{2}$ " open end wrench. Save all of the Capscrews and Inserts.

3. Insert a Caster Insert (4) into one of the $\frac{7}{16}$ " Clearance Holes.
4. Using a 5mm Hex Wrench (7) to keep the Caster Insert (4) from turning, insert a Capscrew (3) through the Leg Extension Clearance Hole and hold the head of the Capscrew (3) by hand while tightening the Caster Insert (4) with the Hex Wrench (7). Once the Capscrew (3) lock washer makes contact, the Caster Insert (4) can be fully tightened by hand with the Hex Wrench (7).
5. Repeat steps 2 and 3 with three additional Capscrews (3).
6. Assemble four additional Leg Extensions (6) to the Unit Assembly in the same manner (repeating steps 2 to 4).
7. Assemble five Caster Assemblies (5) to the Leg Extensions with four four Capscrews (1) and four Locknuts (2). Use two $\frac{1}{2}$ " open end wrenches or one open end wrench and one socket and ratchet.
8. With two people working together, lift the Unit Assembly upward and then place it onto the floor with Caster Assemblies resting on the floor.

