

Basic Instructions to be used with existing StageTek® Front Closure Panels only!  
For Replacement Parts and more detailed product information,  
refer to the StageTek Owner's Manual 280A099.

### ⚠ CAUTION

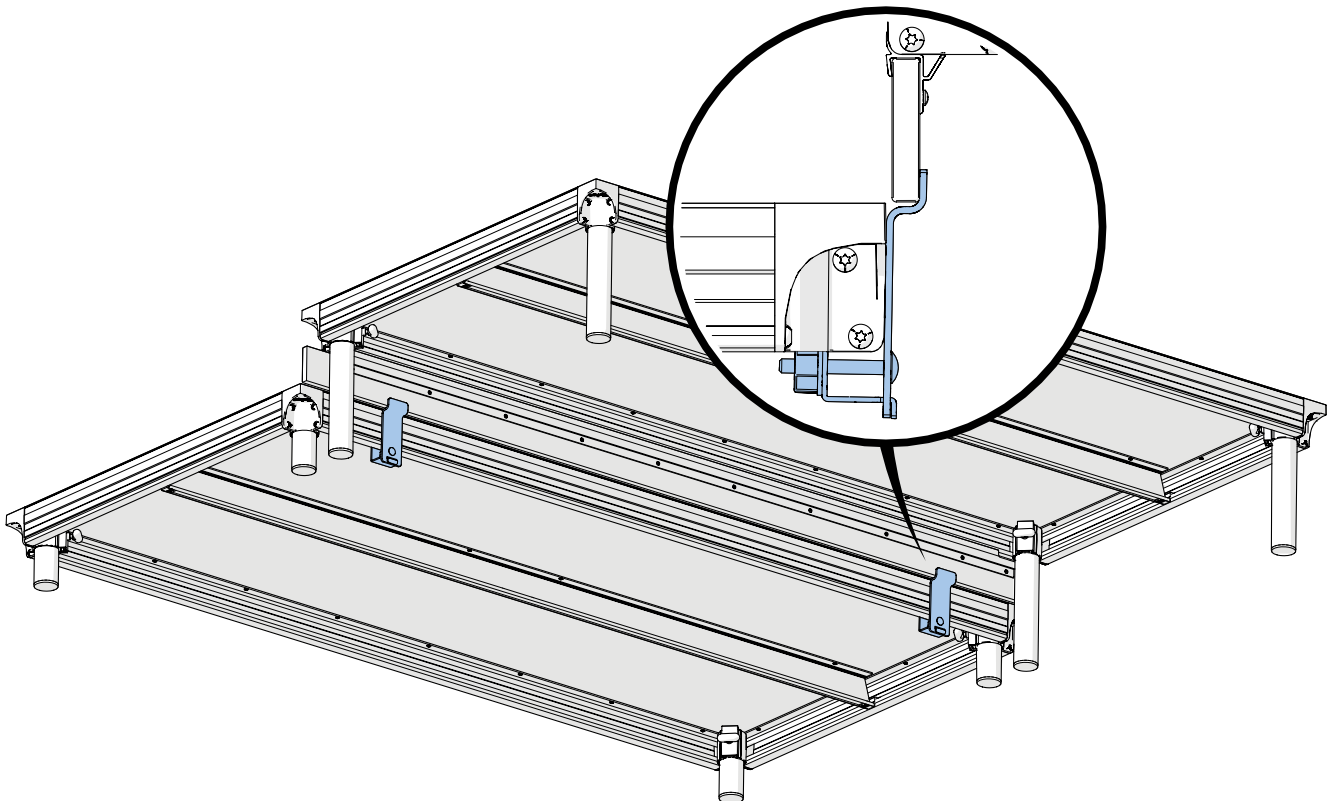
*Make sure anyone assembling or installing the StageTek component has read and understands the instructions.*

### ⚠ CAUTION

*Always comply with Warnings or Cautions in the instructions or posted on the equipment.*

### Recommended Use

- One closure brace on closure panels less than 3' (914 mm) long.
- Two closure braces on closure panels between 3'-5' (914-1524 mm) long.
- Three closure braces on closure panels 6' (1829 mm) and longer.



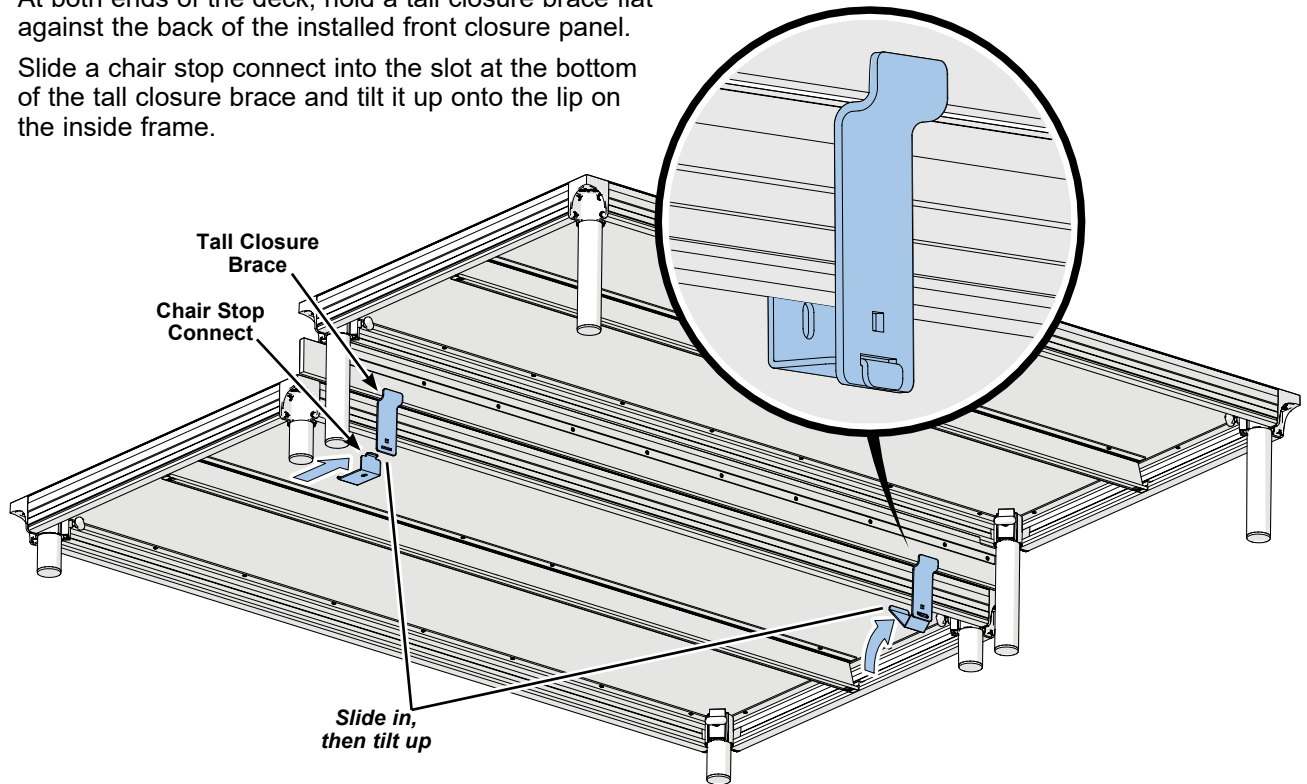
Visit the StageTek web page at [wengercorp.com](http://wengercorp.com) for detailed instructions and videos.

**Note:** Please read and understand these instructions before installing.

**Note:** If you need additional information, contact Wenger Corporation using the information below.

## Assembly

1. At both ends of the deck, hold a tall closure brace flat against the back of the installed front closure panel.
2. Slide a chair stop connect into the slot at the bottom of the tall closure brace and tilt it up onto the lip on the inside frame.



2. Secure together using a 3/8-16 x 3" carriage bolt and a 3/8-16 wing nut.

**Do not over tighten!**

