Assembly Instructions
StageTek® Front Closure Panel Brace

Basic Instructions to be used with existing StageTek® Front Closure Panels only!
For Replacement Parts and more detailed product information, refer to the StageTek Owner’s Manual 280A099.

⚠️ CAUTION
Make sure anyone assembling or installing the StageTek component has read and understands the instructions.

⚠️ CAUTION
Always comply with Warnings or Cautions in the instructions or posted on the equipment.

Recommended Use
- One closure brace on closure panels less than 3’ (914 mm) long.
- Two closure braces on closure panels between 3’-5’ (914-1524 mm) long.
- Three closure braces on closure panels 6’ (1829 mm) and longer.

Visit the StageTek web page at wengercorp.com for detailed instructions and videos.

Note: Please read and understand these instructions before installing.
Note: If you need additional information, contact Wenger Corporation using the information below.

©Wenger Corporation 2020 Printed in USA 2020-02 Part #281A508-04

Wenger Corporation, 555 Park Drive, P.O. Box 448, Owatonna, Minnesota 55060-0448
Questions? Call.....USA: (800) 4WENGER (493-6437) • Worldwide: +1-507-455-4100 • wengercorp.com
Assembly

1. At both ends of the deck, hold a tall closure brace flat against the back of the installed front closure panel.

2. Slide a chair stop connect into the slot at the bottom of the tall closure brace and tilt it up onto the lip on the inside frame.

2. Secure together using a 3/8-16 x 3” carriage bolt and a 3/8-16 wing nut. 
   **Do not over tighten!**