

For instances where a StageTek Deck height is 40" (102 cm) or more, use Stabilizer Braces for additional stability.

**Basic Instructions only!**

For Replacement Parts and more detailed product information, refer to the StageTek™ Owner's Manual 280A099.

### ⚠ CAUTION

Make sure anyone assembling or installing the StageTek component has read and understands the instructions.

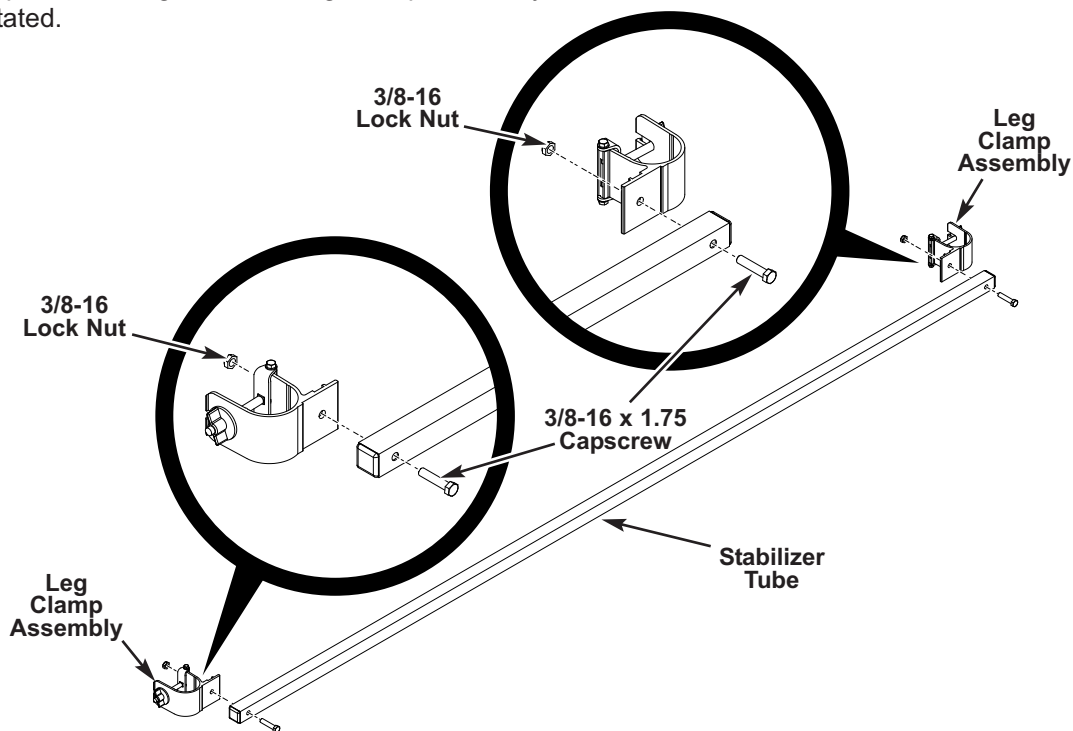
### ⚠ CAUTION

Always comply with Warnings or Cautions in the instructions or posted on the equipment.

### ASSEMBLY

To assemble the Stabilizer Brace, attach a Leg Clamp Assembly to each end of the Stabilizer Tube using a 3/8-16 x 1.75 Capscrew and 3/8-16 Lock Nut as shown.

Tighten the Capscrew enough that the Leg Clamp Assembly is secure, but may be rotated.



Visit the StageTek web page at [www.wengercorp.com](http://www.wengercorp.com) for detailed instructions and videos.

**Note:** Please read and understand the instructions before starting the assembly or installation.

**Note:** If you need additional information, contact Wenger Corporation using the information below.

## OPERATION

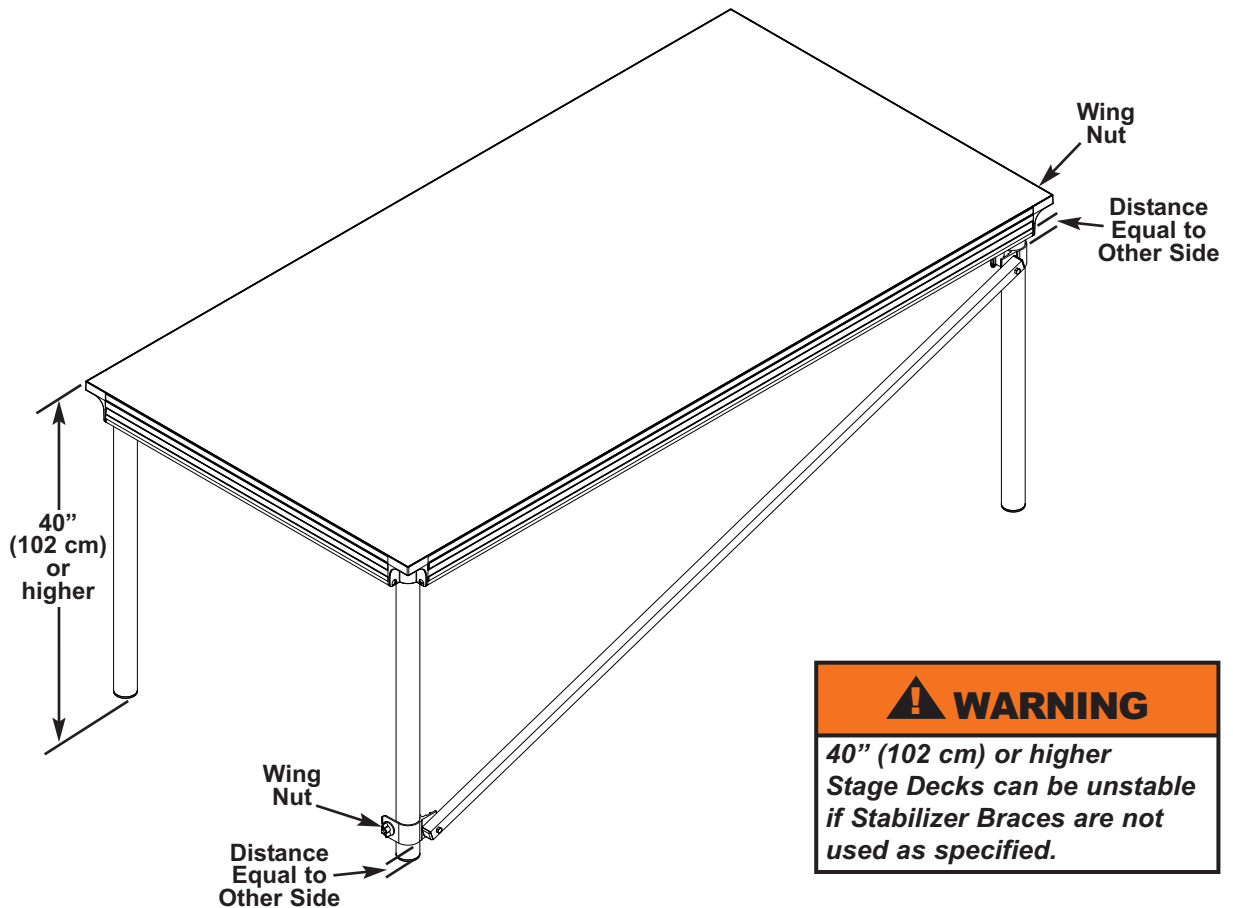
To attach the Stabilizer Brace to the Stage Deck:

1. Loosen the Wing Nuts from both Leg Clamp Assemblies and swing them open.
2. Place the Leg Clamp Assemblies onto the Legs at opposite ends of the Stage Deck.

One end should be down toward the ground and the other end should be up toward the Stage Deck.

The space between the Leg Clamp Assembly and the ground should be approximately the same as the space between the Leg Clamp Assembly and the bottom of the Stage Deck on the opposite side.

3. Swing both leg Clamp Assemblies closed and tighten the Wing Nuts.

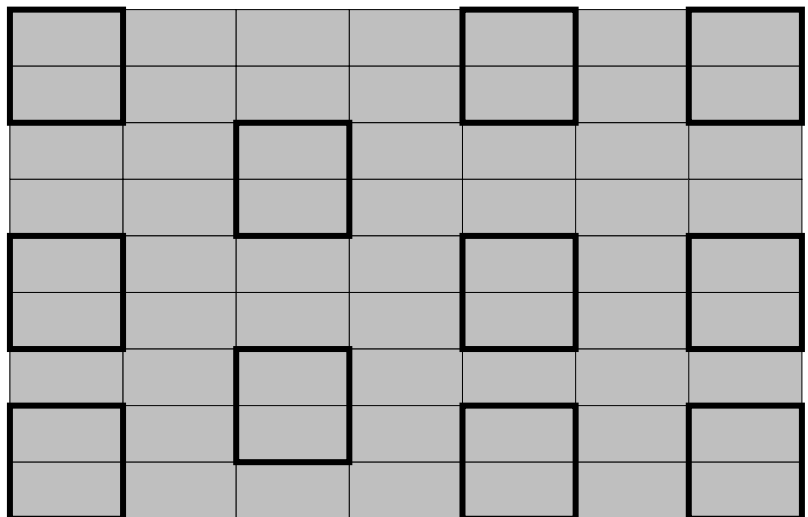


### For smaller layouts:

Install the Stabilizer Braces around the perimeter of the Stage Decks.

### For larger layouts:

Install the Stabilizer Braces in a pattern similar to the diagram.



Stabilizer Brace Pattern for Larger Layouts