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**Note:** Please read and understand these instructions before starting the assembly.

**Note:** Examine the illustrations on the following pages. If you need additional information, contact Wenger Corporation using the information below.

# ***Important User Information***

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## ***General***

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The information in this document is not intended to cover all possible conditions and situations that might occur. The end user must exercise caution and common sense when assembling or installing Wenger Corporation products. If any questions or problems arise, call Wenger Corporation at 1-800-887-7145.

## ***Manufacturer***

The Tuba Tamer™ is manufactured by:

Wenger Corporation  
555 Park Drive  
Owatonna, MN 55060  
1-800-4WENGER (493-6437) • 1-507-455-4100  
www.wengercorp.com

## ***Intended Use***

- This product is intended for indoor use in normal ambient temperature and humidity conditions — it must not be exposed to prolonged outside weather conditions.
- This product is intended to be assembled and used only as described in these instructions.

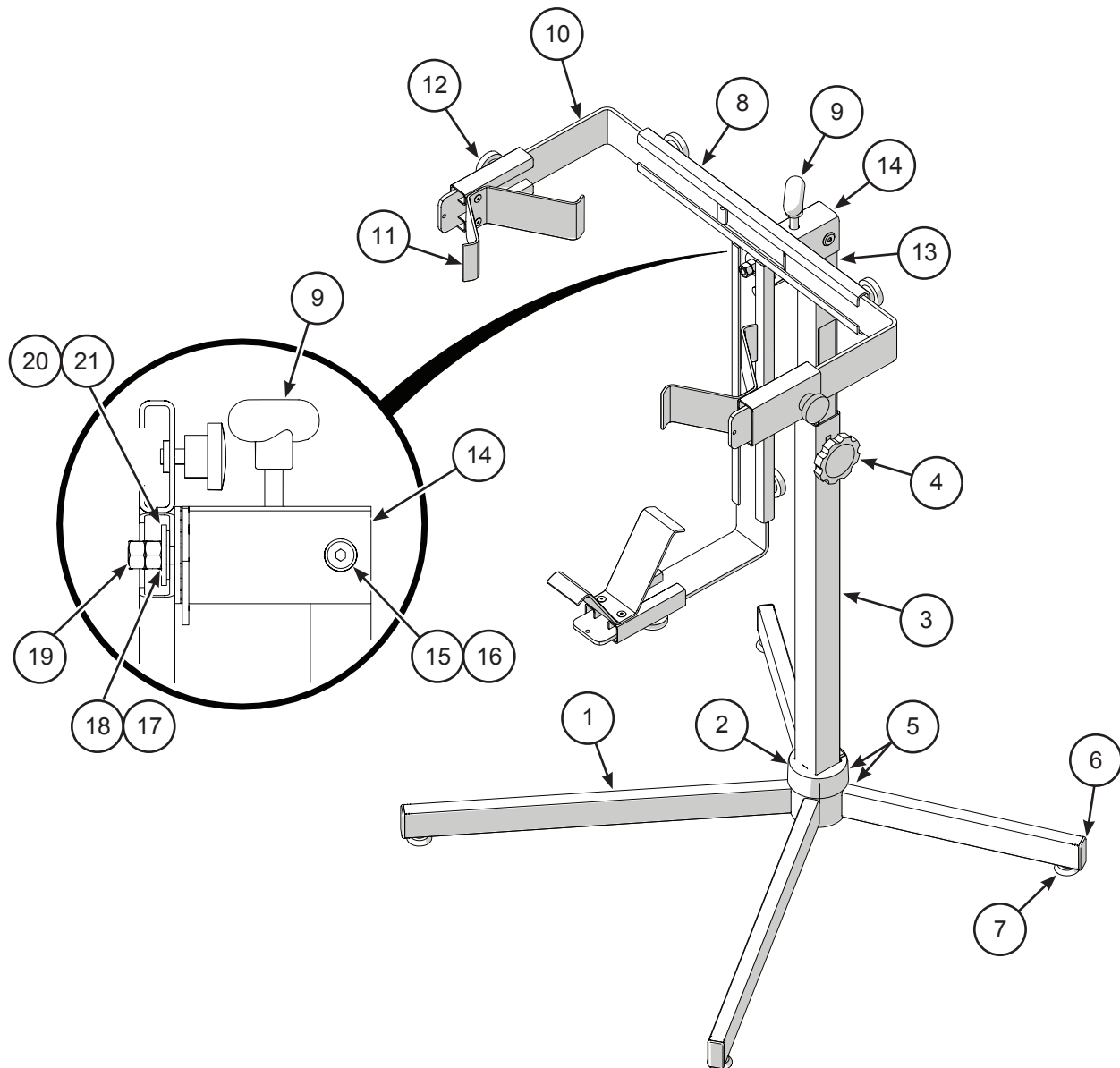
## ***Warranty***

This product is guaranteed free of defects in materials and workmanship for five full years from date of shipment. A full warranty statement is available upon request.

Optional power strips, digital locks and other electronic equipment are covered by the individual manufacturer's warranty.

# Replacement Parts List

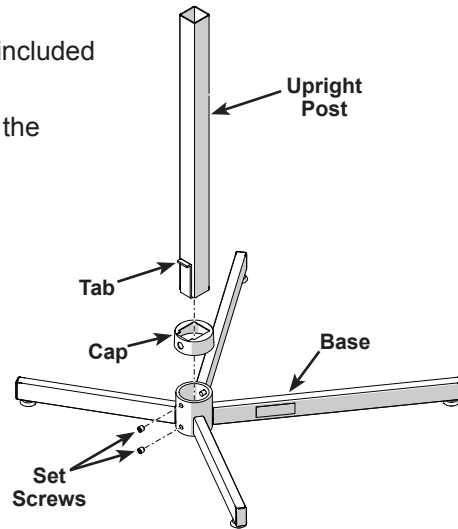
| Item | Description             | Item | Description               | Item | Description                  |
|------|-------------------------|------|---------------------------|------|------------------------------|
| 1    | Base Assembly, Complete | 8    | T-Channel Assembly        | 15   | Joint, Connector Nut (qty 2) |
| 2    | Cap, Plastic            | 9    | Handle, Height Adjustment | 16   | Threaded Rod                 |
| 3    | Post Assembly, Upright  | 10   | Arm (qty 3)               | 17   | Washer, Fiber                |
| 4    | Handle                  | 11   | Bracket Assembly (qty 3)  | 18   | Nut Assembly, Clamp          |
| 5    | Set Screw, Hex (qty 2)  | 12   | Knob (qty 6)              | 19   | Nut, Jam                     |
| 6    | Plug, End (qty 4)       | 13   | Stem Assembly             | 20   | Washer, Neoprene             |
| 7    | Glide, Leg (qty 4)      | 14   | Mount Assembly, Pivot     | 21   | Washer, Fiber                |



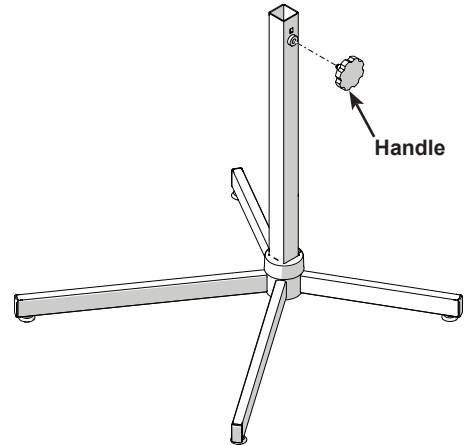
## Assembly

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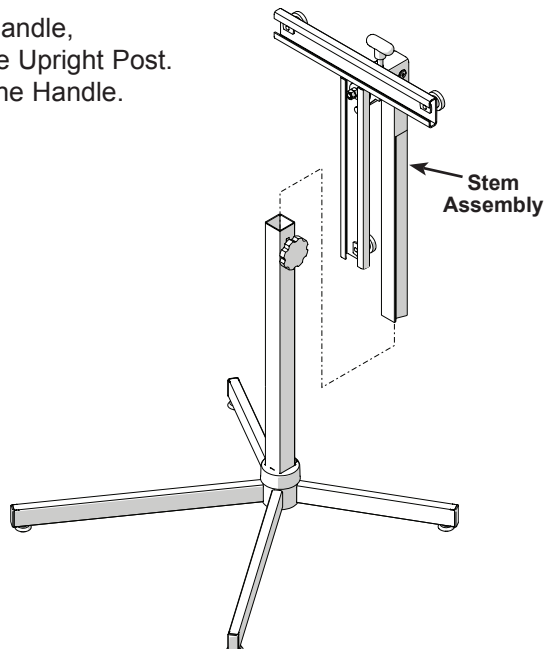
1. Set the Base on the floor.
2. Remove both Set Screws from the Base using the included 3/16" Hex Wrench.
3. Slide the Cap onto the Base, aligning the hole with the Set Screw holes.
4. Lower the Upright Post into the Base with the tab at the bottom facing the same side as the Set Screw Holes.
5. Reattach the Set Screws.



6. Loosely turn the Handle into the Upright Post.



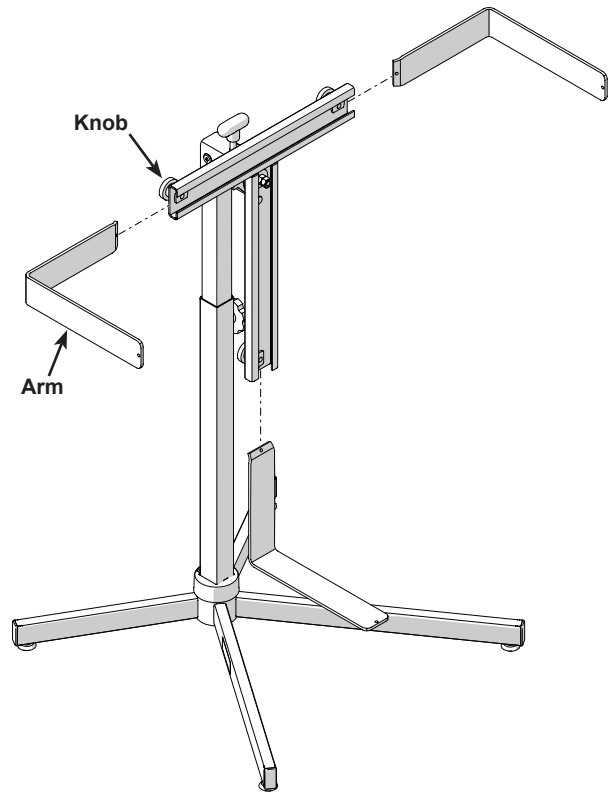
7. With the indentation facing the Handle, lower the Stem Assembly into the Upright Post. Secure it in place by tightening the Handle.



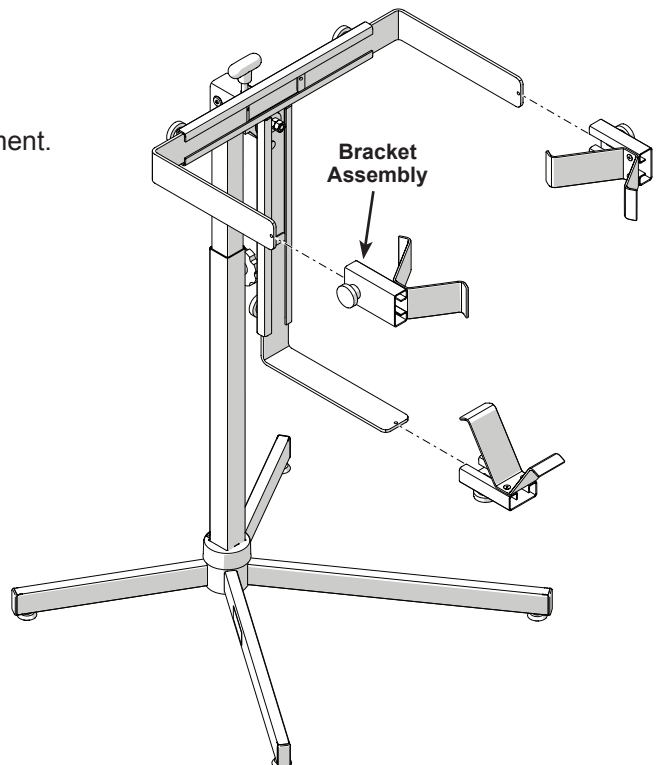
## ***Assembly (continued)***

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8. Loosen the three Knobs on the T-Channel and insert the three Arms, bent end first. Tighten the Knobs.



9. Slide the three Bracket Assemblies onto the Arms, knob-end first. Tighten the Knobs.
10. Make adjustments to properly fit your instrument. See the procedures on the following pages.

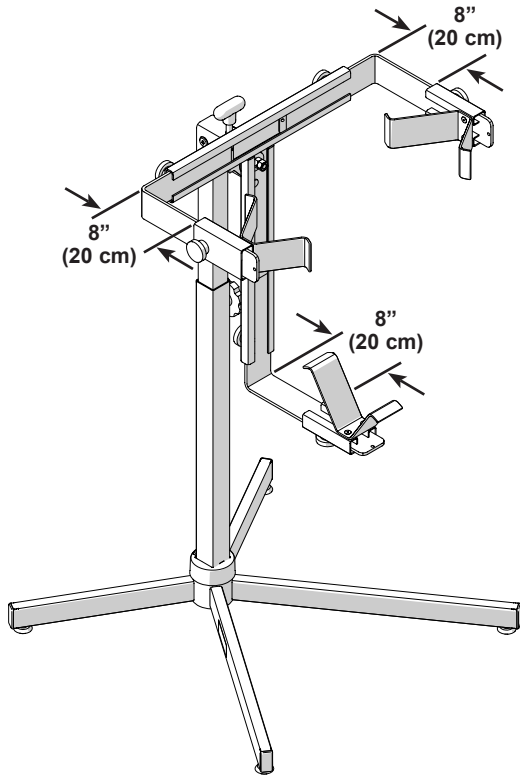


# Adjustment

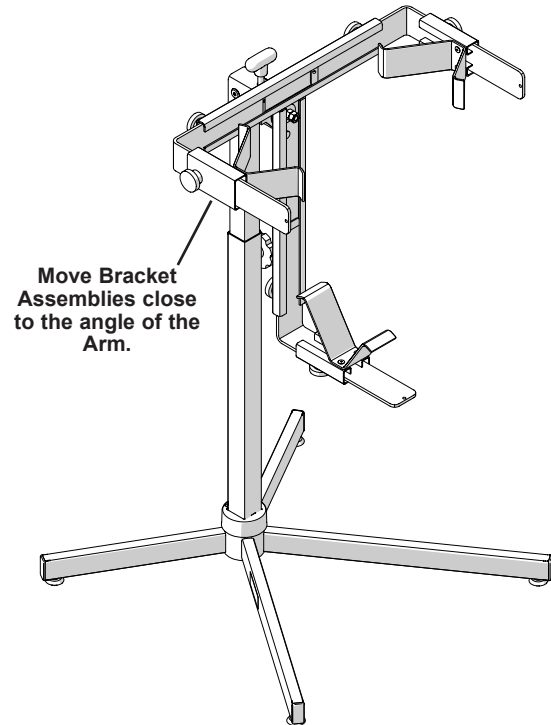
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1. Lower the Bottom Arm as far down as possible and tighten the Knob.
2. Move the Left Arm as far out as possible and tighten the Knob.
3. Move the Bracket Assemblies to their approximate locations but don't tighten knobs.

For Tubas with Valves Located on the Opposite Side from the Player



For Tubas with Valves Located on the Same Side as the Player  
(or with Valves in Perpendicular Position)



## Adjustment (continued)

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4. Remove the Right Arm from the T-Channel.

**⚠ CAUTION**

*Two people are required for steps 5 through 7.*

5. Set the tuba in the Stand (see note).

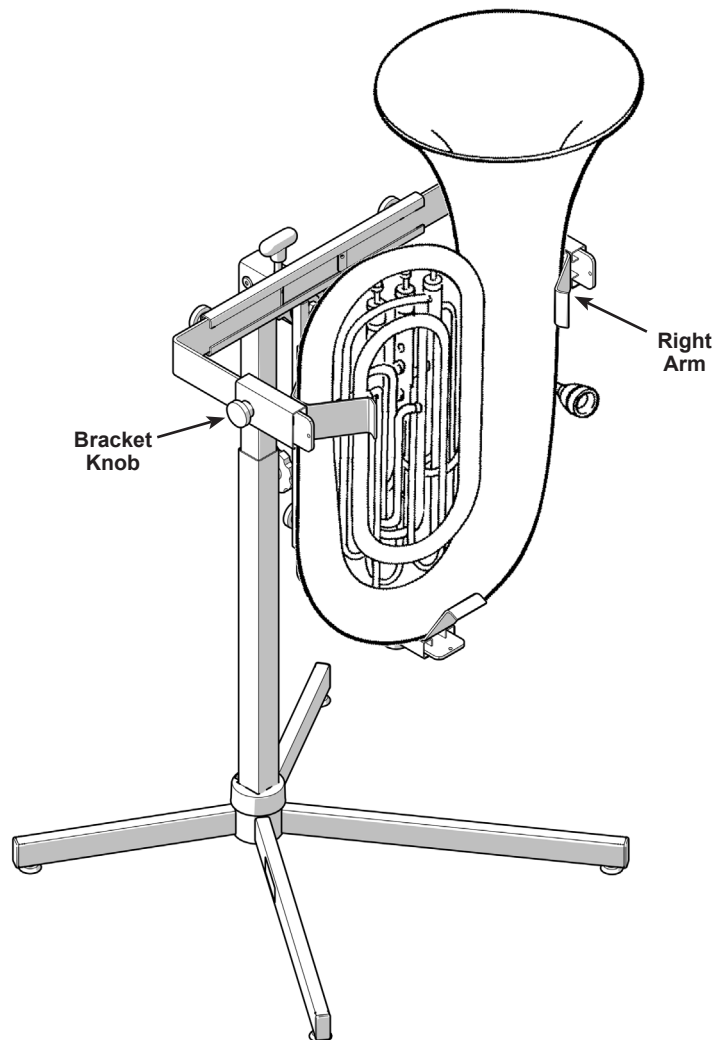
**Note:** Be sure long vinyl-coated supports on the Bracket Assemblies are turned so they extend over small tubing on instrument. This is particularly important on models such as the King bell-up type, which have small tubing next to the main tubing.

On these models, the Bracket Assemblies must also be moved out as far as possible.

6. Reinsert Right Arm into the T-Channel.
7. Press the Right Arm and Bracket Assembly tightly against the Tuba and tighten the Right Arm Knob.
8. Tighten all Bracket Knobs.

**⚠ CAUTION**

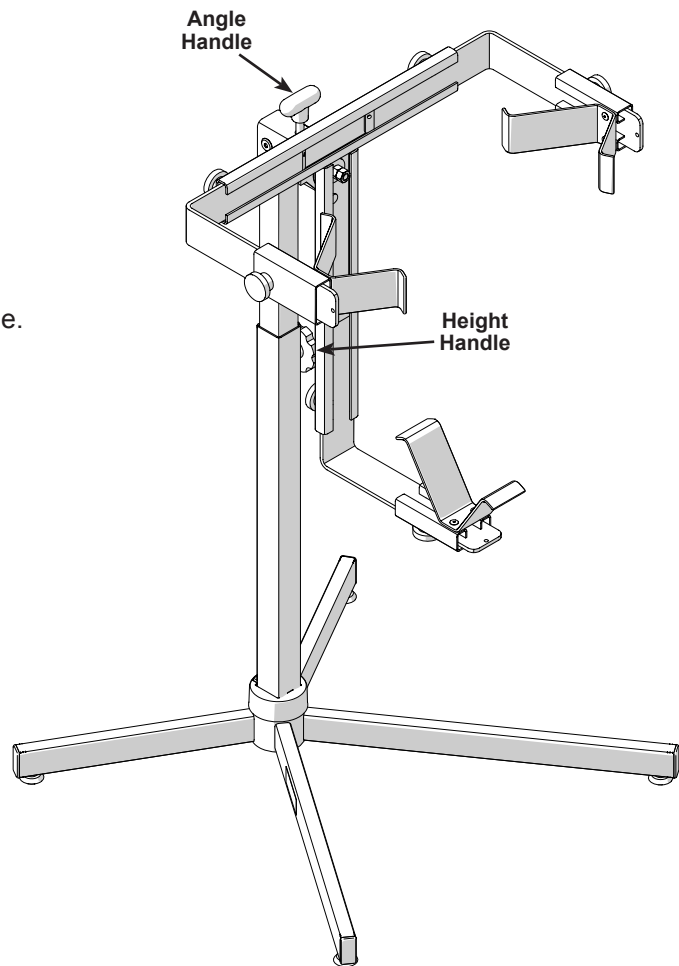
*Be sure that the Tuba is held tightly by the Brackets. Any looseness may allow the Tuba to be damaged.*



## Adjustment (continued)

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9. To adjust the height, carefully loosen the Height Handle and move the Stem Assembly up or down in the Upright Post. Retighten the Handle.
10. Make any fine adjustments with the Angle Handle. This is easier to pull Bottom Arm toward you while turning Handle.
11. Adjust the mouthpiece height by pivoting the T-Channel (and Arms) from side to side.



### Removing the Tuba from the Stand.

**⚠ CAUTION**

*Once the stand is accurately adjusted, do not remove the Tuba except to put it into its case (for moving to another hall, going on a concert trip, ect.)*

The instrument should only be removed or reinstalled by two people who know how to place it in the stand accurately and how to adjust the height properly.

Remove the Right Arm only - not the Left or Bottom Arm.

To save adjustment time when the instrument reinstalled, retain all other adjustments.