



# Assembly Instructions Finished Back Kit for Wenger UltraStor® Cabinets

**Basic Instructions to be used with Wenger UltraStor Cabinets only!**  
For more detailed product information, refer to the  
**Cabinet Storage Products Assembly Instructions 250B394.**



**To help prevent scratching and mixing-up panels, leave the Finished Back Panels in the packaging until they are ready to be installed.**

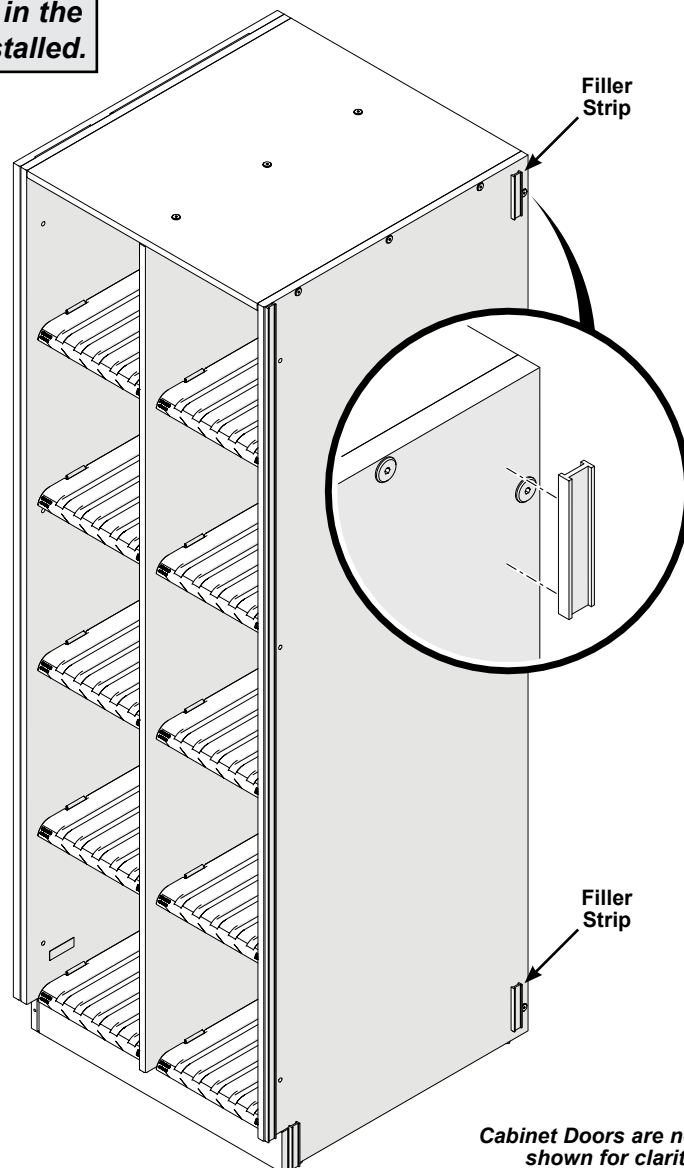
## Before Assembly

The finished back kit should be attached to upright standing cabinets using at least two people.

The cabinets should already be leveled in their final location with any end cover panels attached.

## Assembly

1. To maintain proper spacing at the rear of the cabinets, install Filler Strips as shown.
  - a. Using the attached adhesive tape, stick one Filler Strip to both the upper and lower rear corners of the cabinet.
  - b. This will hold the strips in position until the cabinets are connected together.



Visit the Storage Products web page at [wengercorp.com](http://wengercorp.com) for detailed instructions and videos.

**Note:** Please read and understand these instructions before assembling or setting up.

**Note:** If you need additional information, contact Wenger Corporation using the information below.

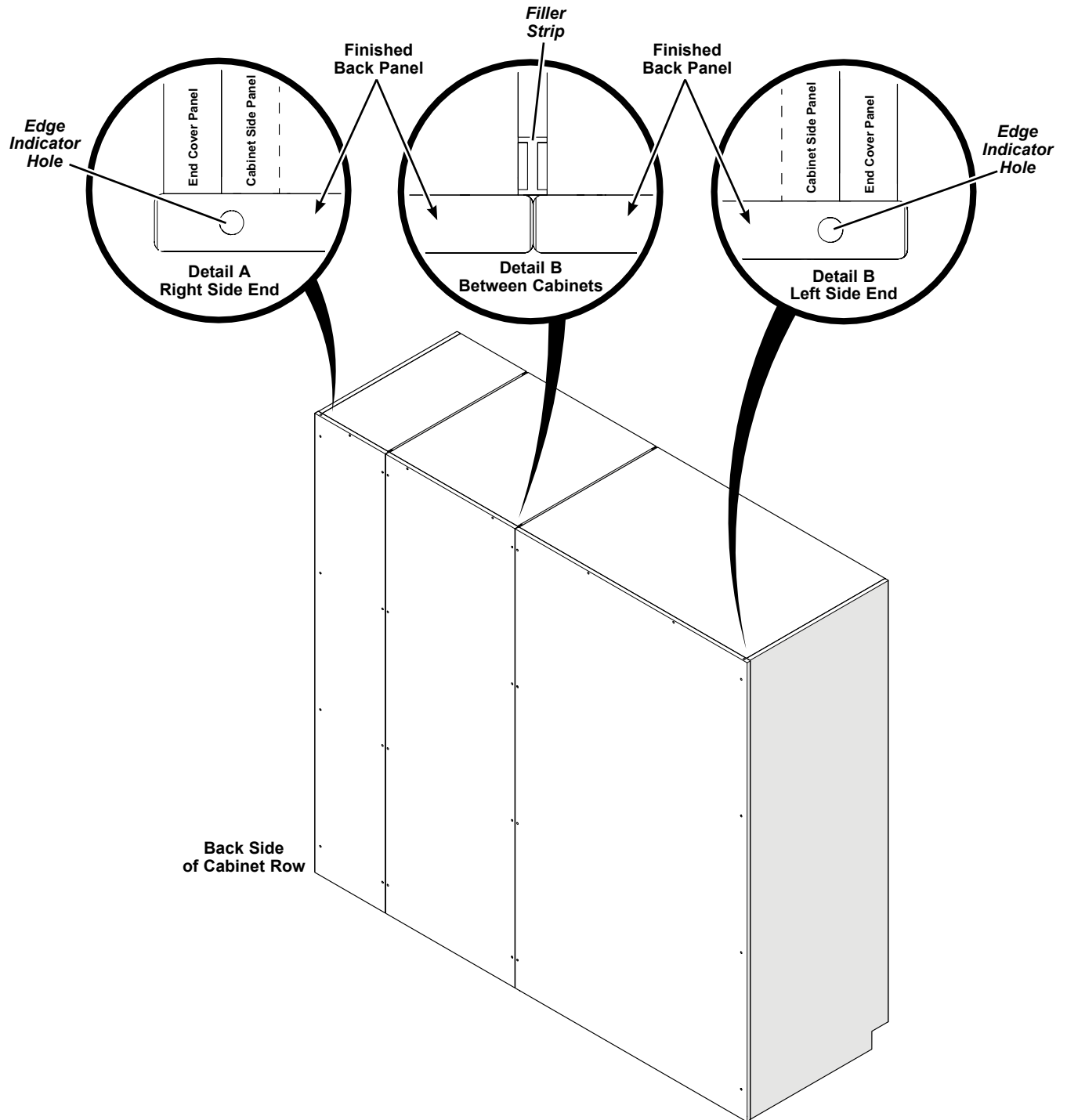
## Assembly (continued)

Finished Back Panels will match both the width of the cabinet and any filler strips between them.

Wider "End" Finished Back Panels will overlap the back edge of the end covers at each end of the row.

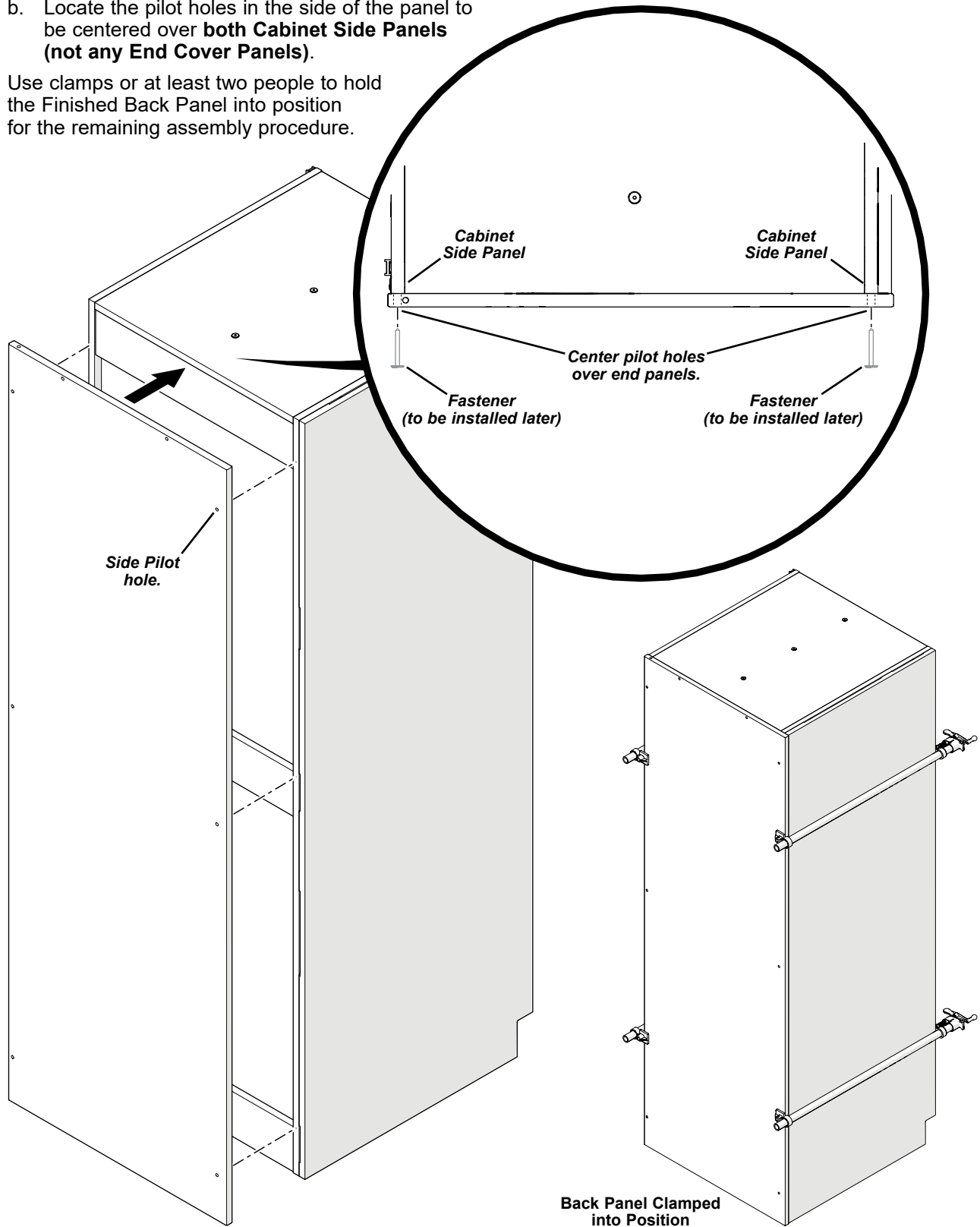
The outside edges of the Finished Back Panels are indicated by a hole near the edge at the top and bottom of the panel as shown.

The labeling on the packaging will also indicate intended panel locations.



## Assembly (continued)

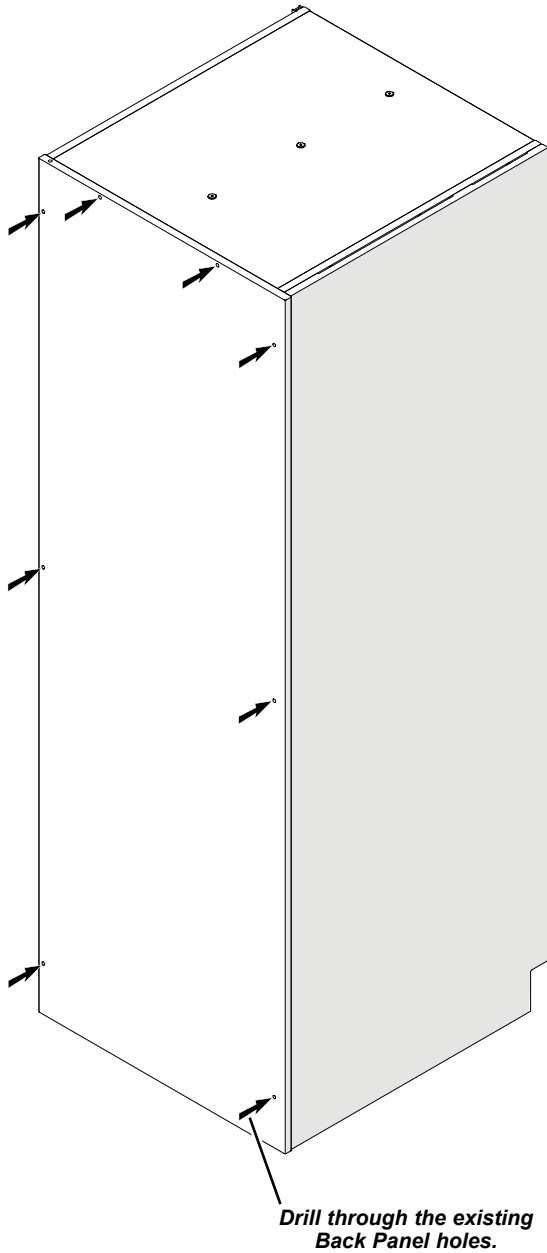
1. Set the Finished Back Panel into position at the back of the cabinet.
  - a. Locate the top edge of the panel to be flush with the top edge of the cabinet.
  - b. Locate the pilot holes in the side of the panel to be centered over **both Cabinet Side Panels (not any End Cover Panels)**.
2. Use clamps or at least two people to hold the Finished Back Panel into position for the remaining assembly procedure.



### Assembly (continued)

3. Use the included 7/32" drill bit to drill 2" deep holes straight into the side and top panels of the cabinet through the existing pilot holes in the Finished Back Panel.

**STOP** *Make sure that the new holes are parallel with the existing holes. Do not drill through the sides or top of the cabinet!*



4. Attach the Finished Back Panel to the sides and top of the cabinet using 7 x 50 mm Hex Socket Screws.
5. Remove any clamps that were used to hold the panel in position.
6. Install, connect and anchor the cabinet according to the original assembly instructions.

