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Note: Please read and understand these instructions before assembling the parts.

Note: Remove all items from the shipping cartons and arrange them in a convenient location. Refer to the illustrations on the following pages. If you need additional information, contact Wenger Corporation using the information below.

Note: For easier assembly, two people are recommended.

IMPORTANT USER INFORMATION

GENERAL

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The information in this document is not intended to cover all possible conditions and situations that might occur. The end user must exercise caution and common sense when assembling or installing Wenger Corporation products. If any questions or problems arise, call Wenger Corporation at 1-800-887-7145.

MANUFACTURER

The Violin/Viola Storage Racks are manufactured by:

Wenger Corporation
555 Park Drive
Owatonna, MN 55060
1-800-4WENGER (493-6437) • 1-507-455-4100
www.wengercorp.com

INTENDED USE

- This product is intended for indoor use in normal ambient temperature and humidity conditions — it must not be exposed to prolonged outside weather conditions.
- This product is intended to be assembled and used only as described in these instructions.

WARRANTY

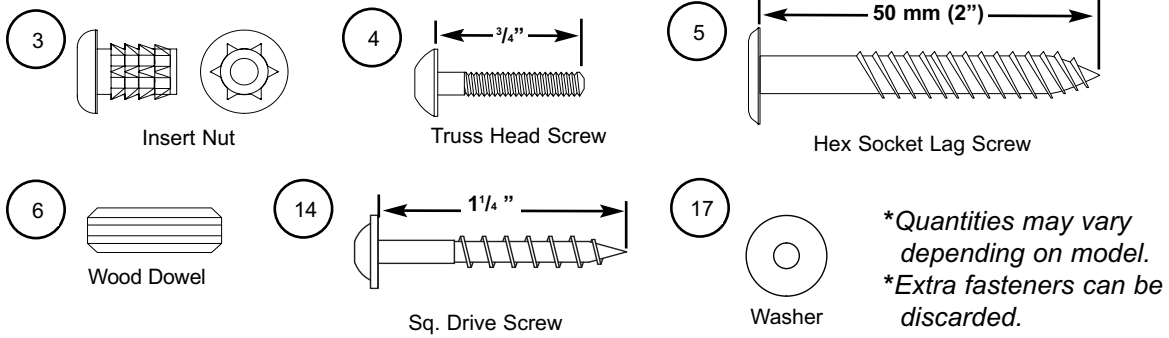
These products are guaranteed free of defects in materials and workmanship for five full years from date of shipment. A full warranty statement is available upon request.

REQUIRED TOOLS

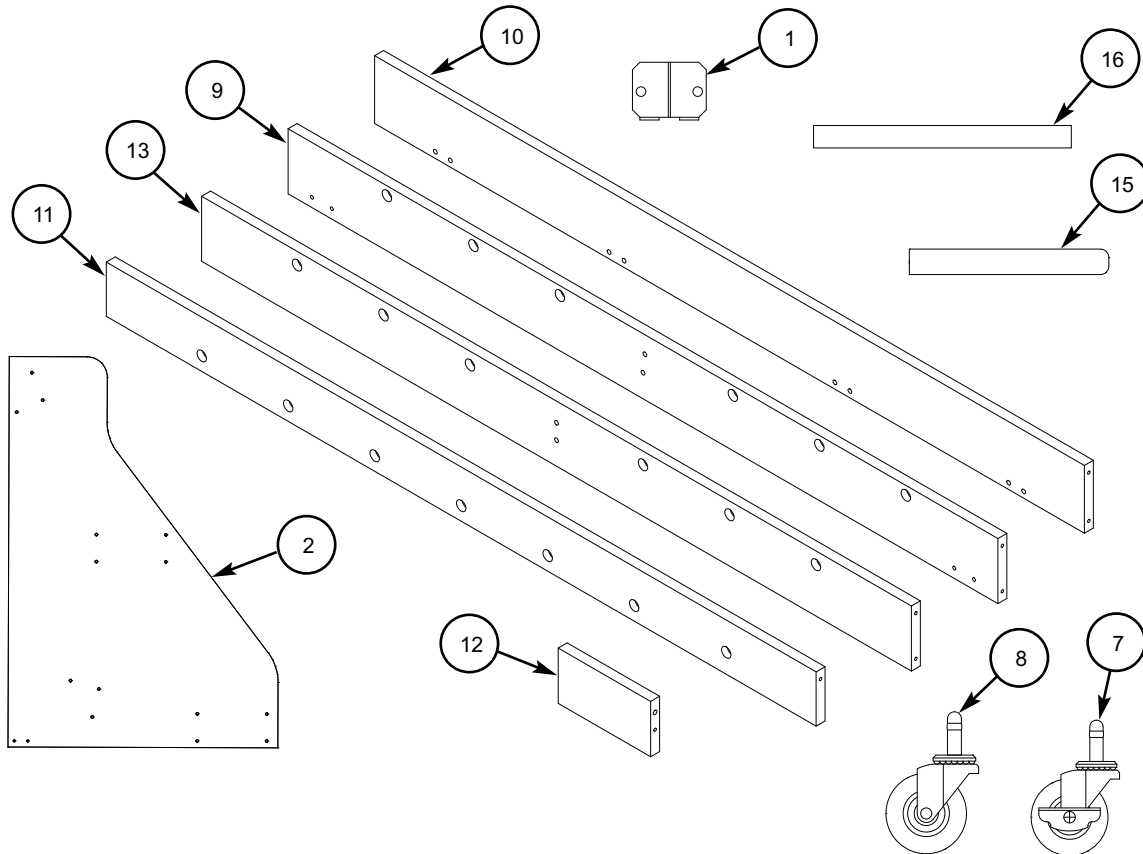
The following tools are required to assemble the Violin/Viola Storage Rack:

- Plastic Mallet
- Phillips Head Screwdriver or Phillips Head Insert Bit
- Variable Speed Drill (to drive hex socket screws)
- $\frac{5}{32}$ " (4 mm) Hex Insert Bit (supplied)
- #2 Sq. Drive Bit (supplied)

FASTENER PARTS LIST



PARTS LIST



Item Qty Description

1	4	Bracket, caster
2	2	Panel, end, right and left
3	8	Nut, insert
4	8	Screw, truss-head, 3/4"
5	60	Screw, lag, hex socket, 50 mm (2")
6	12	Dowel, wood

Item Qty Description

7	2	Caster, locking
8	2	Caster, non-locking
9	1	Panel, base, lower front
10	2	Panel, top, cross
11	2	Panel, top, neck support
12	2	Panel, divider

Item Qty Description

13	3	Panel, base, rear
14	14	Screw, sq. drive 1 1/4"
15	14	Peg, divider
16	12	Round, spacer
17	9	Washer, Flat, 3/16" ID x 1/2" OD

*Pre-drilled holes may vary by size and model.

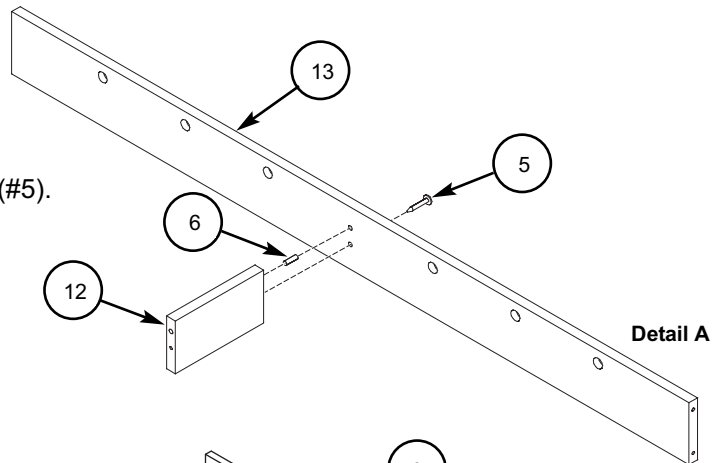
*Quantities may vary depending on model.

*Extra fasteners can be discarded.

ASSEMBLY

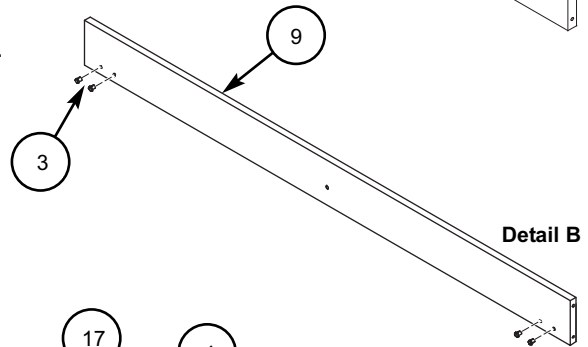
1. Assemble the Lower Base Support.

- a. Insert one Wood Dowel (#6) into the Divider Panel (#12). **(Detail A)**

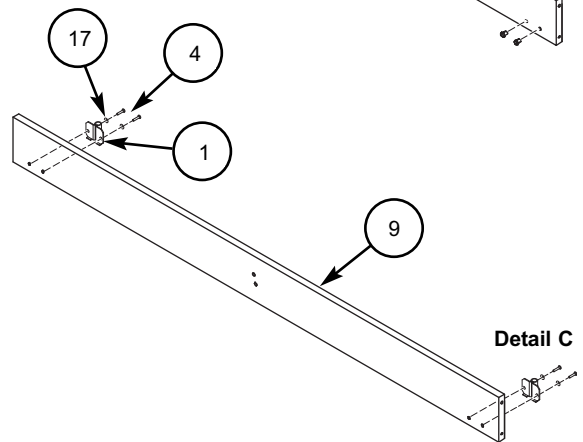


- b. Secure the Divider Panel with a Dowel to the Rear Base Panel (#13) using one 2" Hex Socket Lag Screw (#5). **(Detail A)**

- c. Pound in Insert Nuts (#3) as shown in **Detail B**. Two on each end of the Lower Front Base Panel (#9).



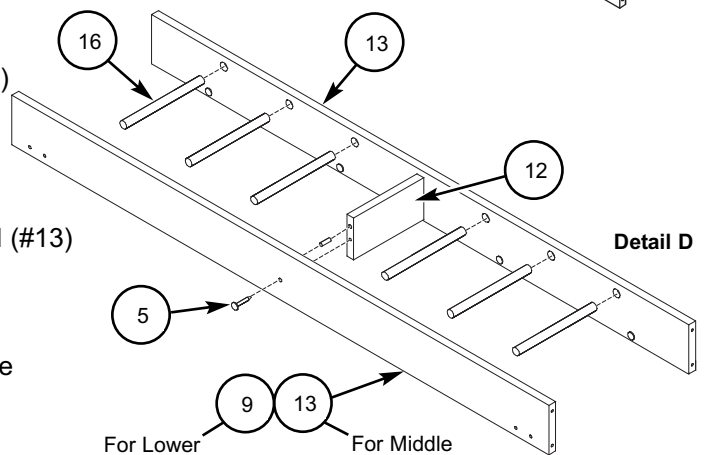
- d. Attach Caster Brackets (#1) to the Lower Front Base (#9) with $\frac{3}{16}$ " ID x $\frac{1}{2}$ " OD Washers (#17) and $\frac{3}{4}$ " Truss Head Screws (#4). **(Detail C)**



- e. Insert one Wood Dowel (#6) into the Divider Panel (#12).

- f. Insert each longer Round Spacer (#16) into the Rear Base Panel (#13).

- g. Secure the Divider Panel with a Wood Dowel (#6) to the Lower Front Base Panel (#9) and Rear Base Panel (#13) using one 50 mm (2") Hex Socket Lag Screw (#5). **(Detail D)**

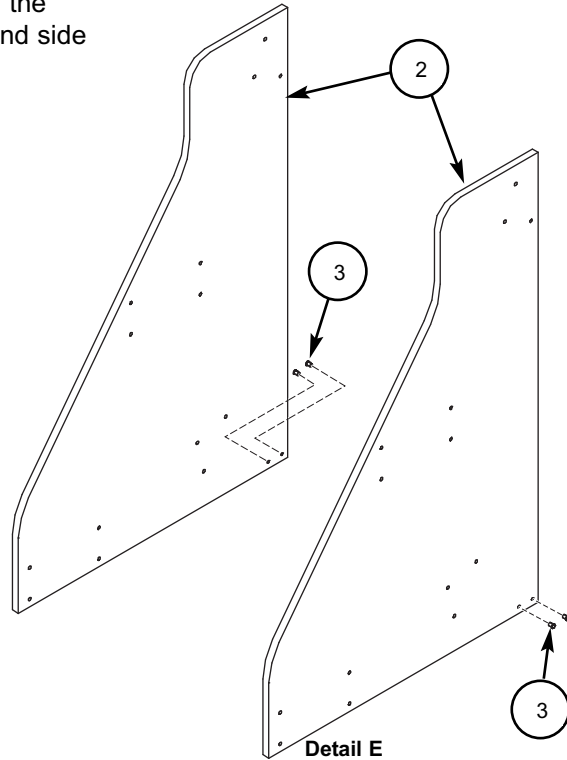


2. Repeat steps 1a-1b and 1e-1g to assemble the Upper Base Support.

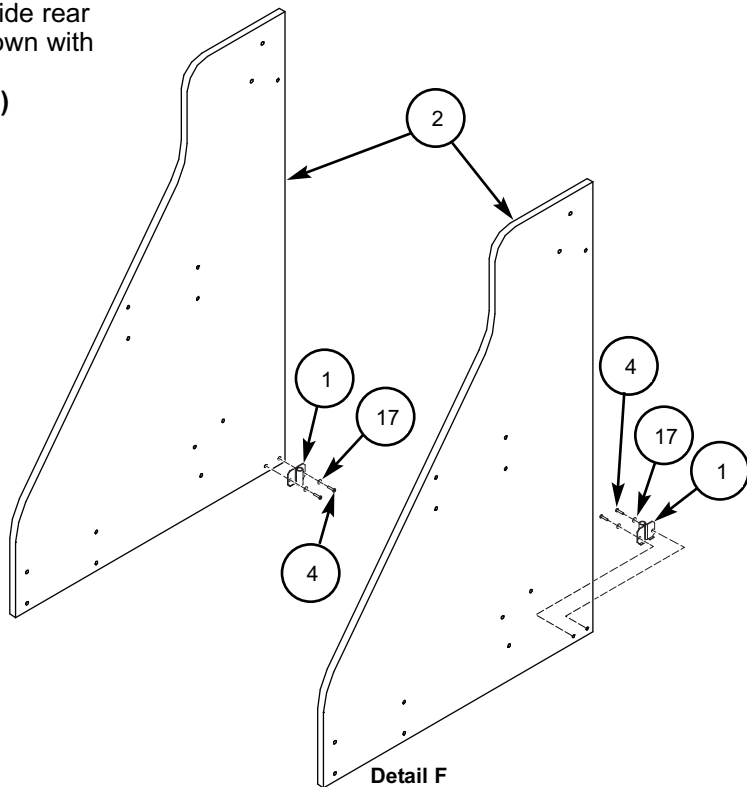
For Lower For Middle

ASSEMBLY (CONTINUED)

3. Pound two Insert Nuts (#3) into each rear corner of the End Panels (#2) to make a left-hand and a right-hand side as shown. **(Detail E)**



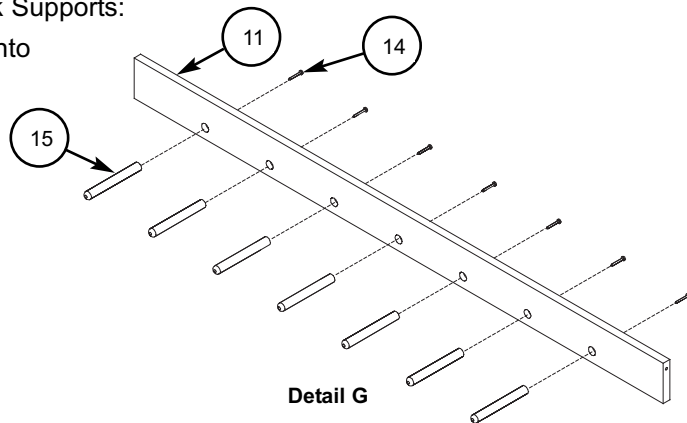
4. Attach Caster Brackets (#1) to the inside rear corners of the End Panels (#2) as shown with $\frac{3}{16}$ " ID x $\frac{1}{2}$ " OD Washers (#17) and $\frac{3}{4}$ " Truss Head Screws (#4). **(Detail F)**



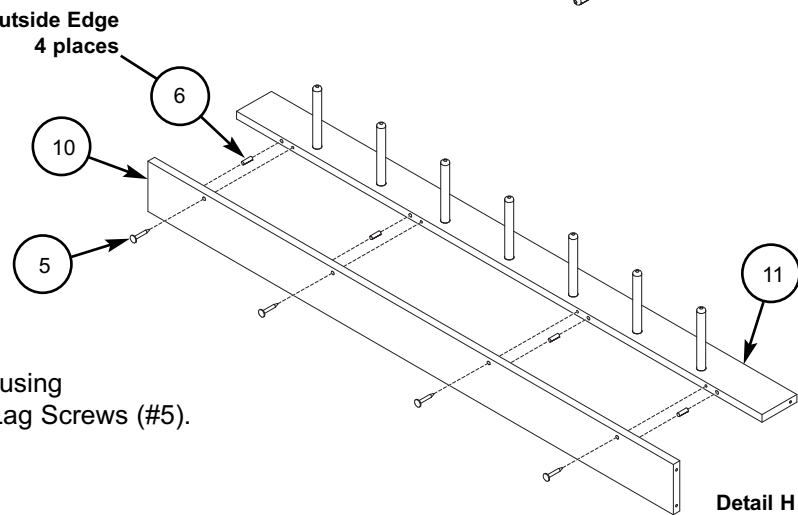
ASSEMBLY (CONTINUED)

5. Assemble both the Upper and Lower Neck Supports:

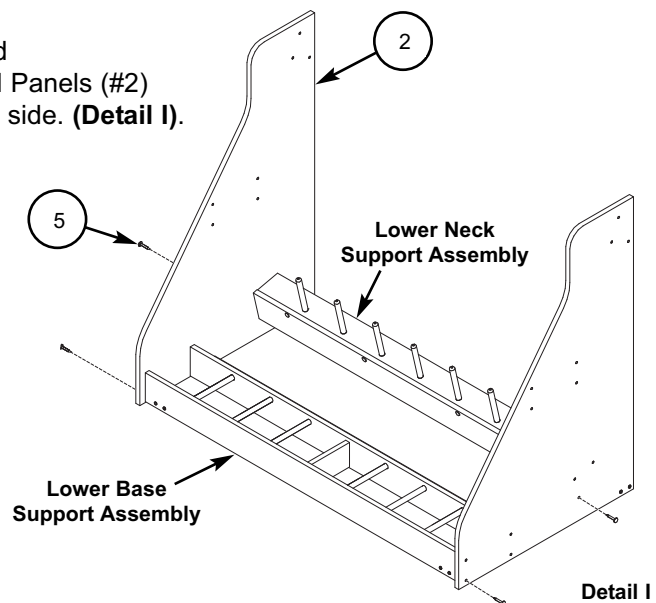
- a. Insert the shorter Divider Pegs (#15) into the Neck Support Top Panel (#11) and secure with $1\frac{1}{4}$ " Sq. Drive Screws (#14). (**Detail G**)



- b. Insert one Wood Dowel (#6) into the hole closest to the outside edge in each of the four sets of holes in the Cross Board with Pegs (#11) as shown in **Detail H**.
- c. Secure the Upper Support Cross Board (#10) to the Cross Board with Pegs (#11) using four 50 mm (2") Hex Socket Lag Screws (#5). (**Detail H**)

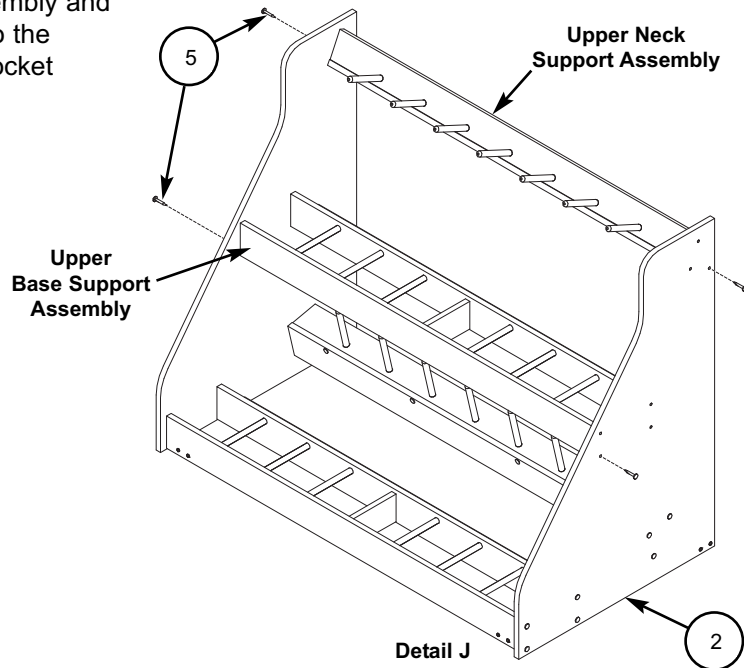


6. Attach the Lower Base Support Assembly and the Lower Neck Support Assembly to the End Panels (#2) using seven Hex Socket Lag Screws (#5) per side. (**Detail I**).

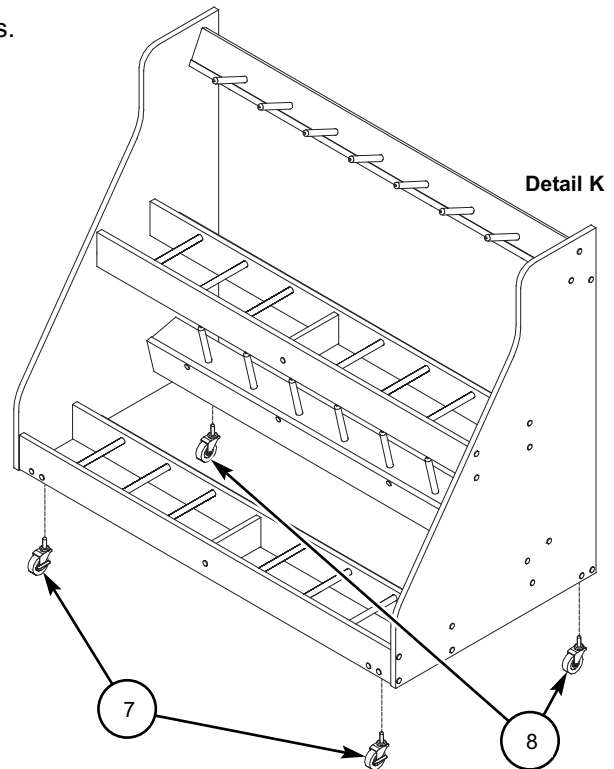


ASSEMBLY (CONTINUED)

- Attach the Upper Base Support Assembly and the Upper Neck Support Assembly to the End Panels (#2) using seven Hex Socket Lag Screws (#5) per side. **(Detail J)**



- Pound in the four Casters into the Caster Brackets. The two Locking Casters (#7) attach to the front and the two Non-locking Casters (#8) attach to the back. **(Detail K)**



OPERATION

Before placing instruments on the Mobile Rack, be sure the Casters are in the locked position. Unlock the Casters to move the Rack. Two people are recommended to move the Rack. Move the Rack slowly and carefully making sure the instruments stay in place during transport.

REPLACEMENT PARTS

Item	Qty	Description	Item	Qty	Description	Item	Qty	Description
1	4	Bracket, caster	7	2	Caster, locking	13	3	Panel, base, rear
2	2	Panel, end, right and left	8	2	Caster, non-locking	14	14	Screw, sq. drive 1 1/4"
3	8	Nut, insert	9	1	Panel, base, lower front	15	14	Peg, divider
4	8	Screw, truss-head, 3/4"	10	2	Panel, top, cross	16	12	Round, spacer
5	60	Screw, lag, hex socket, 50 mm (2")	11	2	Panel, top, neck support	17	9	Washer, flat, 3/16" ID x 1/2" OD
6	12	Dowel, wood	12	2	Panel, divider			

